

FUNDAMENTOS DE CRISTALIZACIÓN

Juan Manuel García-Ruiz
CSIC-Universidad de Granada

Insubria International Summer School
Crystallography for Health and Biosciences



La cristalización es un fenómeno que consiste en dos procesos diferentes. El primero de ellos se llama **nucleación**, y consiste en la formación de clusters nanoscópicos de la nueva fase sólida que pueden crecer hasta formar cristales macroscópicos de forma irreversible. El segundo es el proceso de **crecimiento** del cristal.

Recordando conceptos sencillos pero importantes

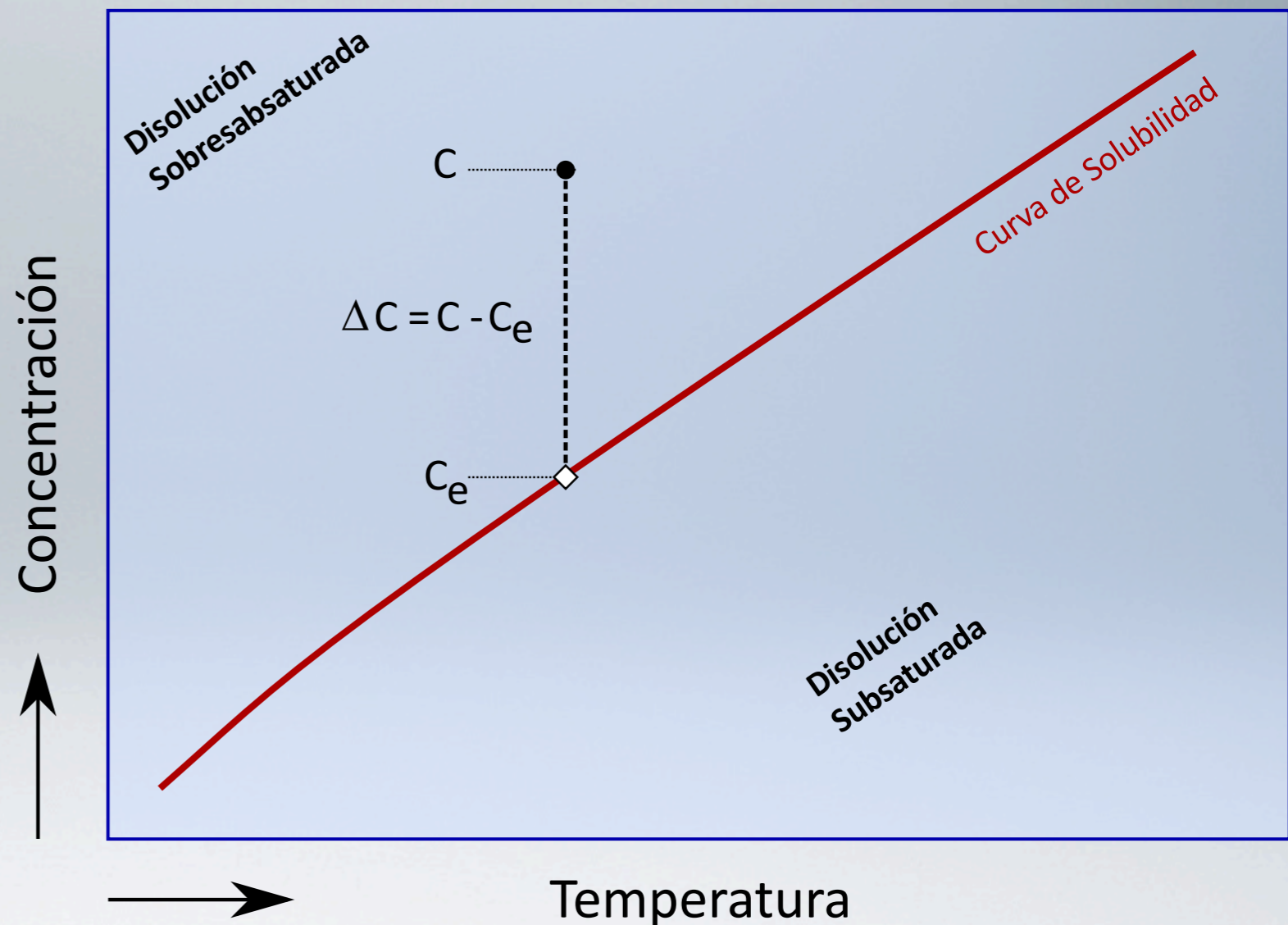
Las disoluciones subsaturadas son termodinámicamente estables

Las disoluciones saturadas están en equilibrio

Las disoluciones sobresaturadas son termodinámicamente inestable

Una solución sobresaturada debería crear una fase sólida.

Sin embargo, esto sólo es cierto cuando la sobresaturación alcanza un valor crítico.



Recordando conceptos sencillos pero importantes

Disolución: fase homogénea que contiene moléculas de soluto y las moléculas de disolvente

Concentración de equilibrio o solubilidad (C_e):

La concentración de soluto en un disolvente en equilibrio con soluto no disuelto, a una temperatura y presión dadas.

Disolución saturada:

$$C = C_e$$

Disolución sobresaturada:

$$C > C_e$$

Disolución subsaturada:

$$C < C_e$$

Expresiones de la sobresaturación

Sobresaturación :

$$C - C_e$$

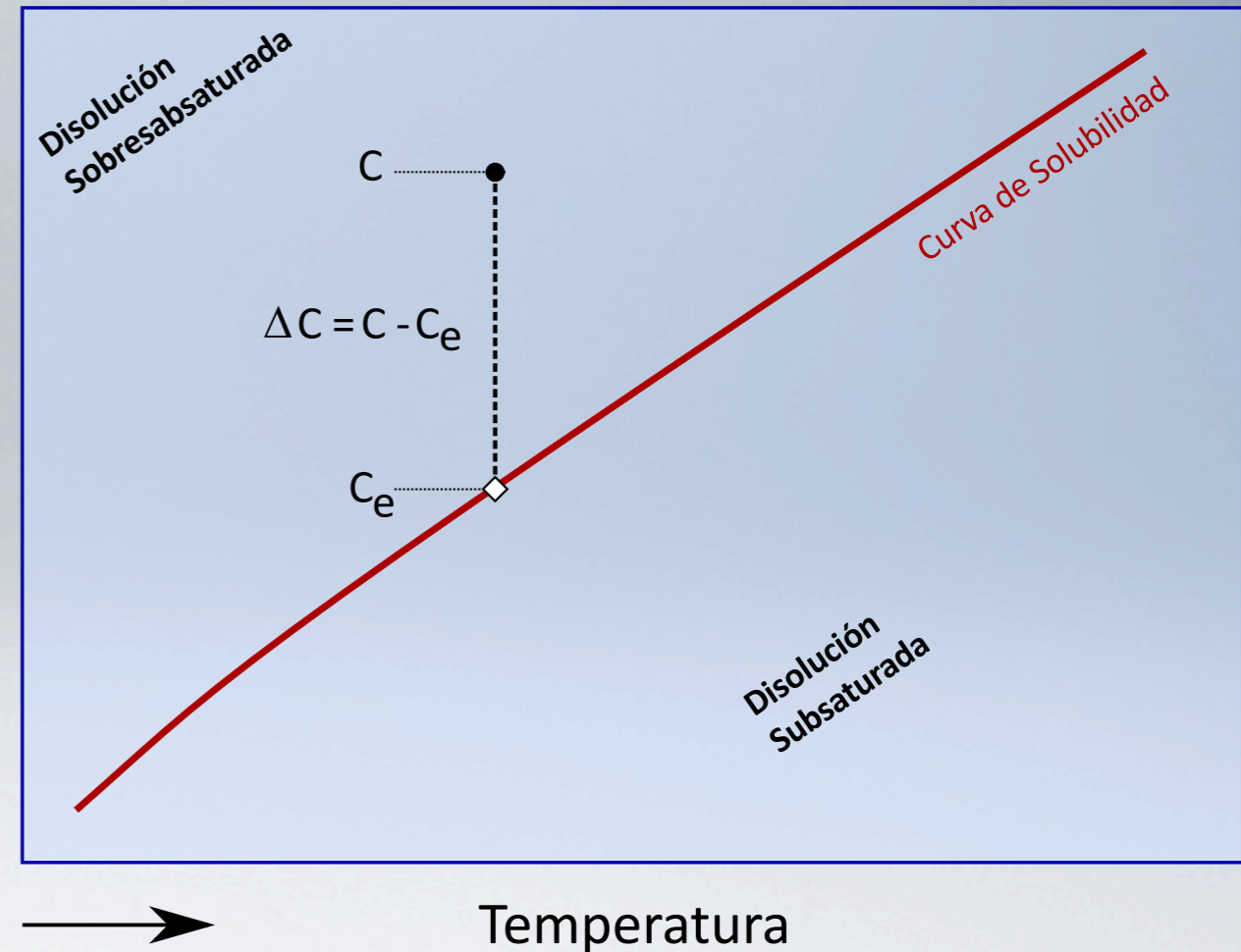
Razón de sobresaturación:

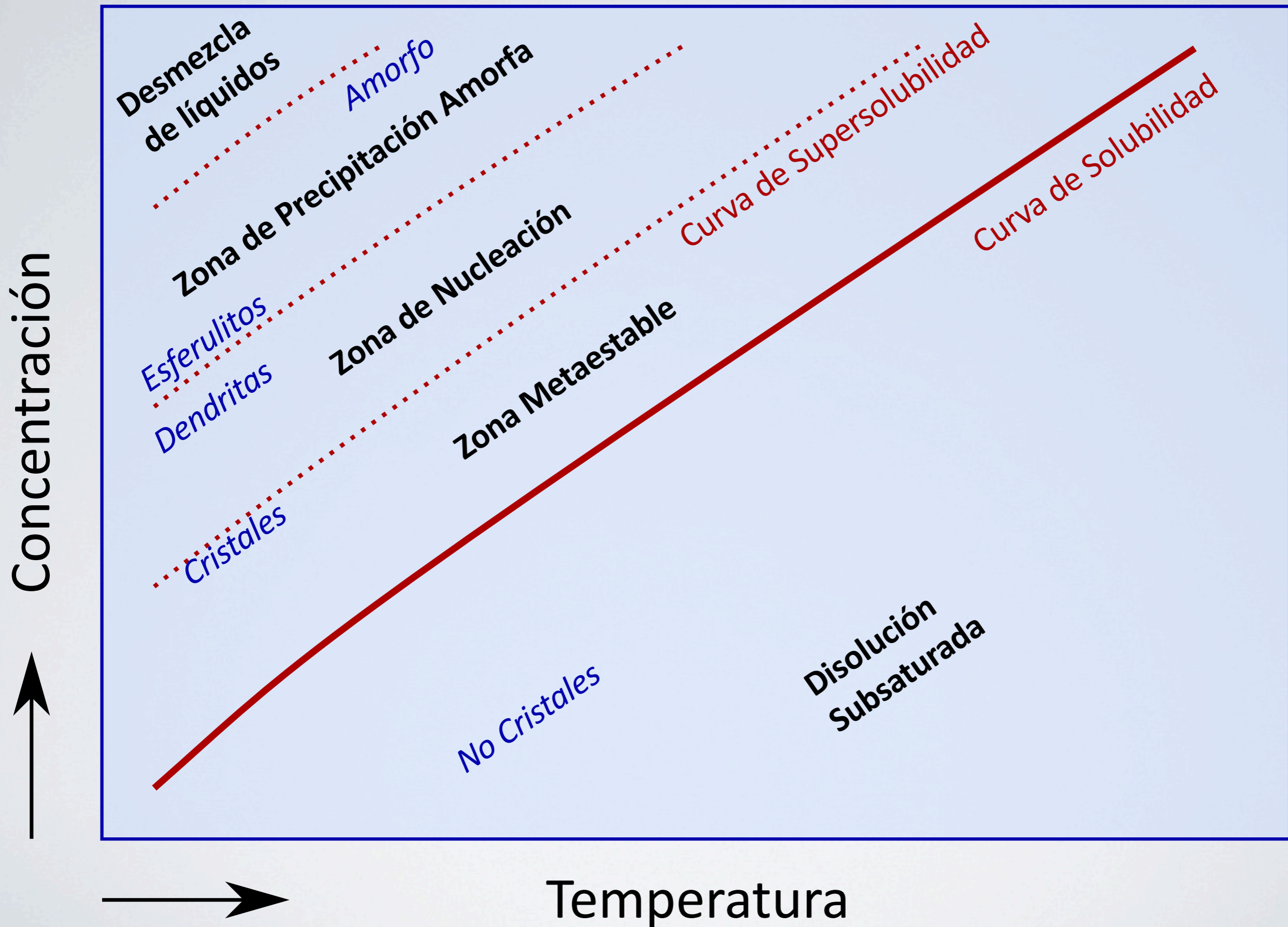
$$\frac{C}{C_e}$$

Sobresaturaciónn relativa:

$$\frac{C - C_e}{C_e}$$

Concentración





¿Por qué hay una **zona metaestable** donde los cristales pueden crecer pero no pueden nuclear, es decir, no pueden formarse

Una visión intuitiva del proceso de nucleación

Nucleación

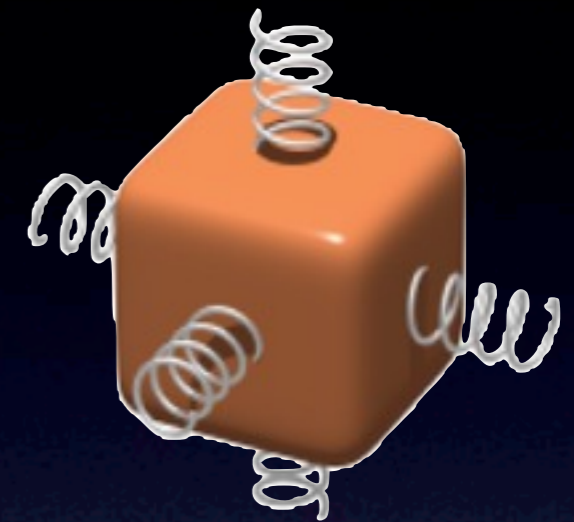
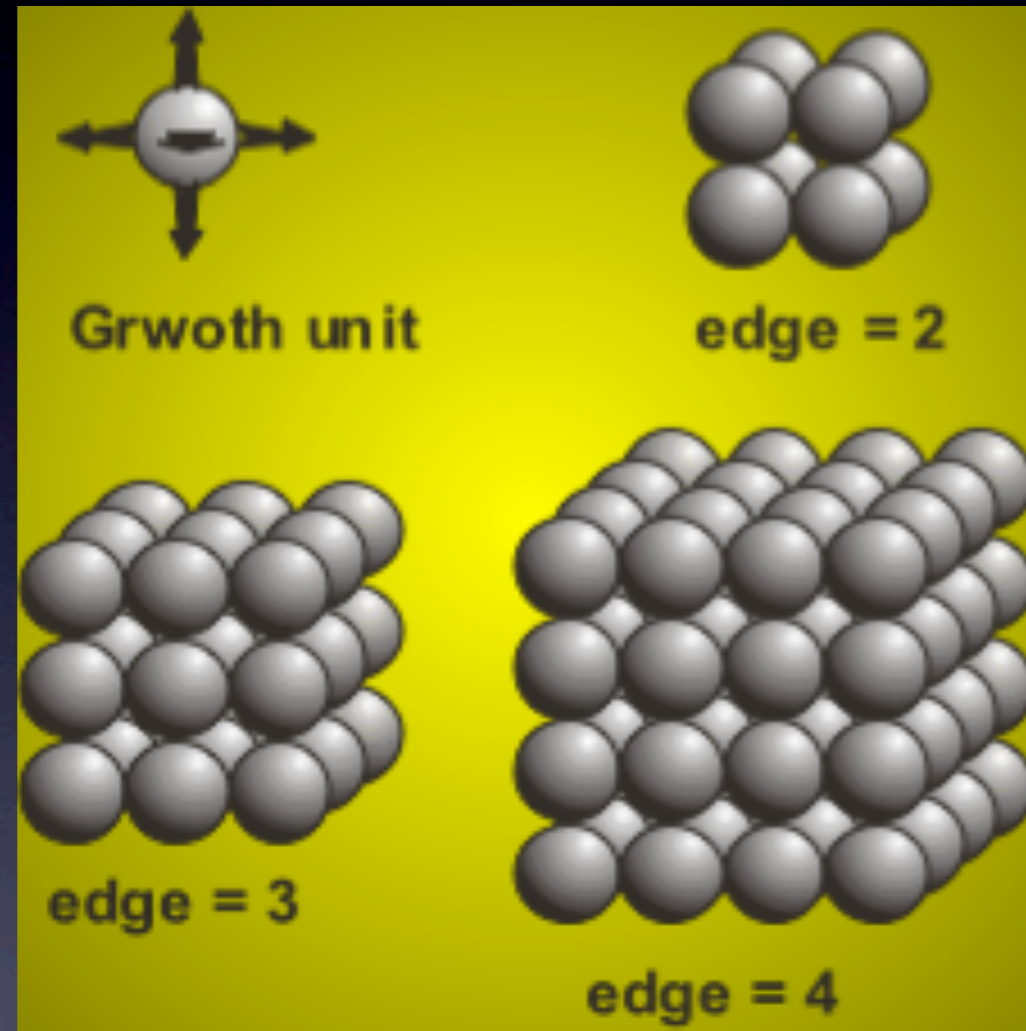
Simulación de nucleación

When a cluster forms, a **surface** is created that separates two **volumes** (the cluster and the mother solution) quite different from a structural viewpoint



El cristal Kossel. La unidad virtual de crecimiento tiene seis enlaces insaturados situados perpendicular a cada cara del cubo

Nucleación

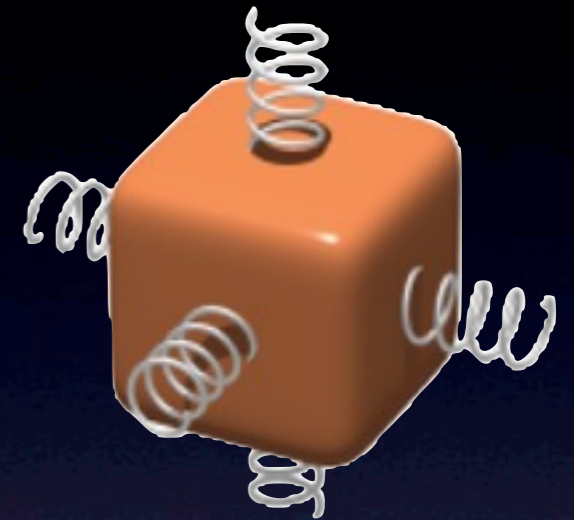


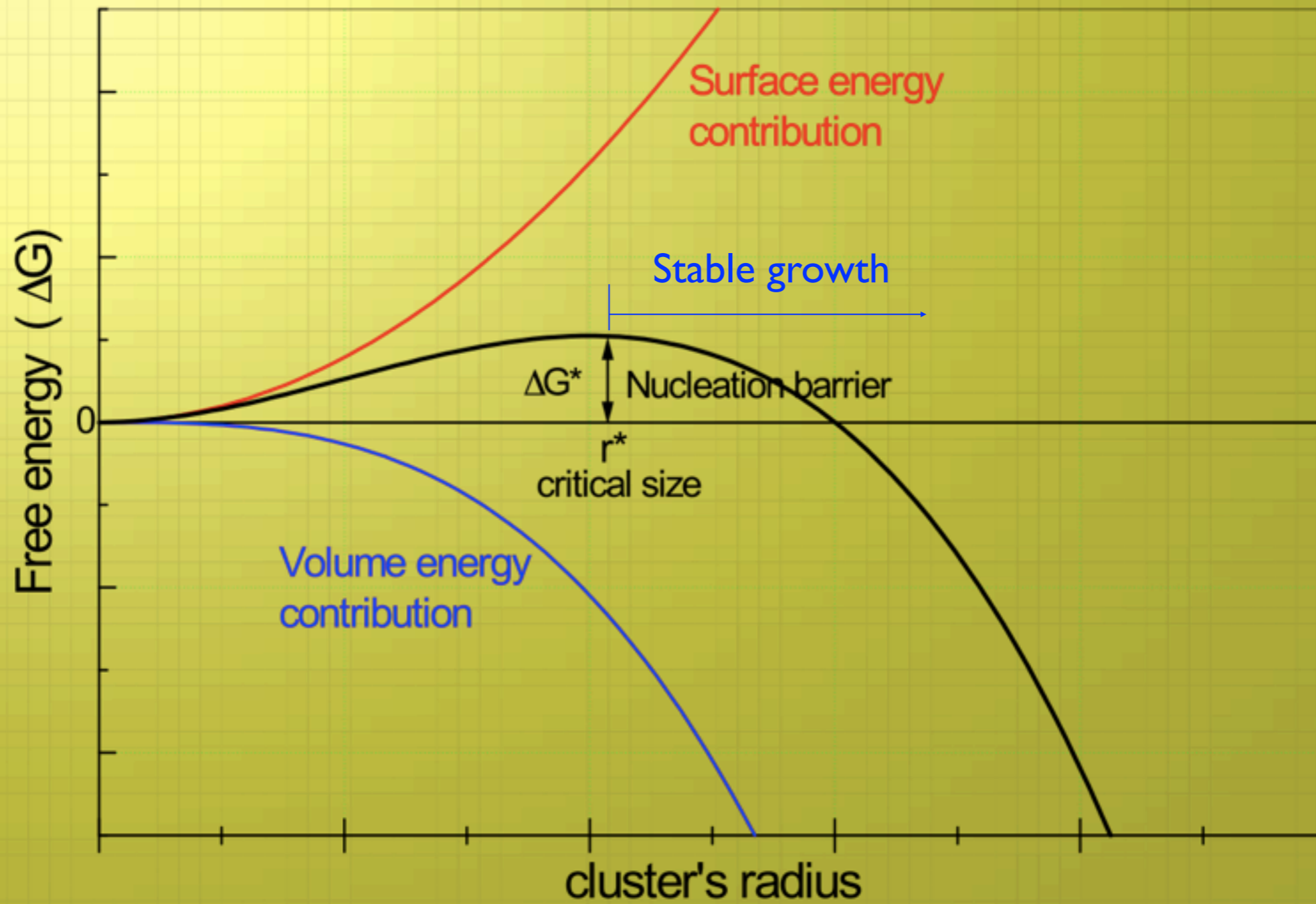
La cohesión del cluster es proporcional al número de enlaces saturados internos versus el número de enlaces en dirección hacia la solución madre

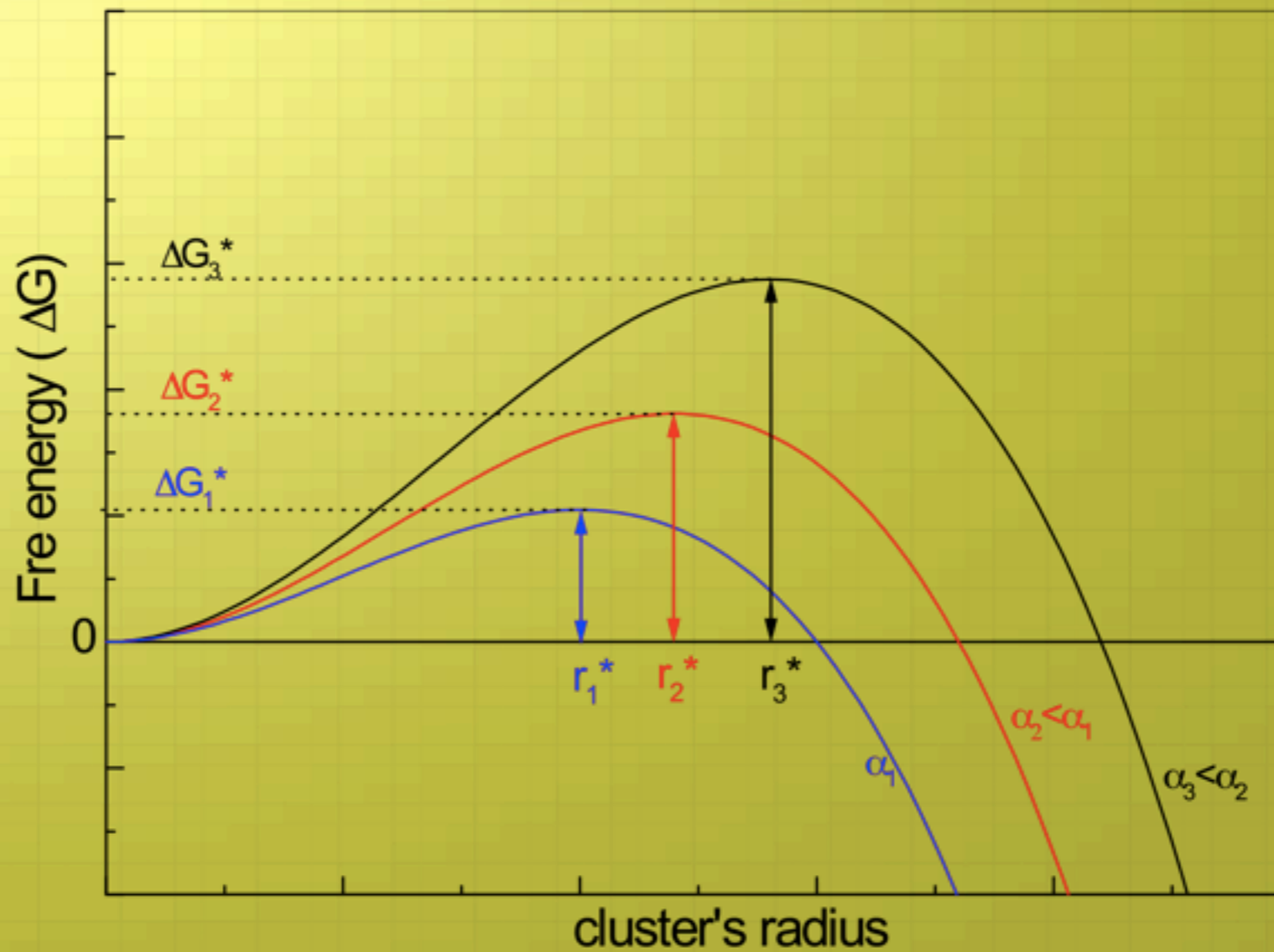
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Cohesion energy is proportional to the cluster's volume
 The probability to disaggregate is proportional to the cluster's surface

a	$F_S=6*a^2$	$F_A= a^3$
1	6×1^2	$a (1)^3$
2	6×2^2	$a (2)^3$
3	6×3^2	$a (3)^3$
4	6×4^2	$a (4)^3$
5	6×5^2	$a (5)^3$
6	6×6^2	$a (6)^3$
7	6×7^2	$a (7)^3$
8	6×8^2	$a (8)^3$
9	6×9^2	$a (9)^3$



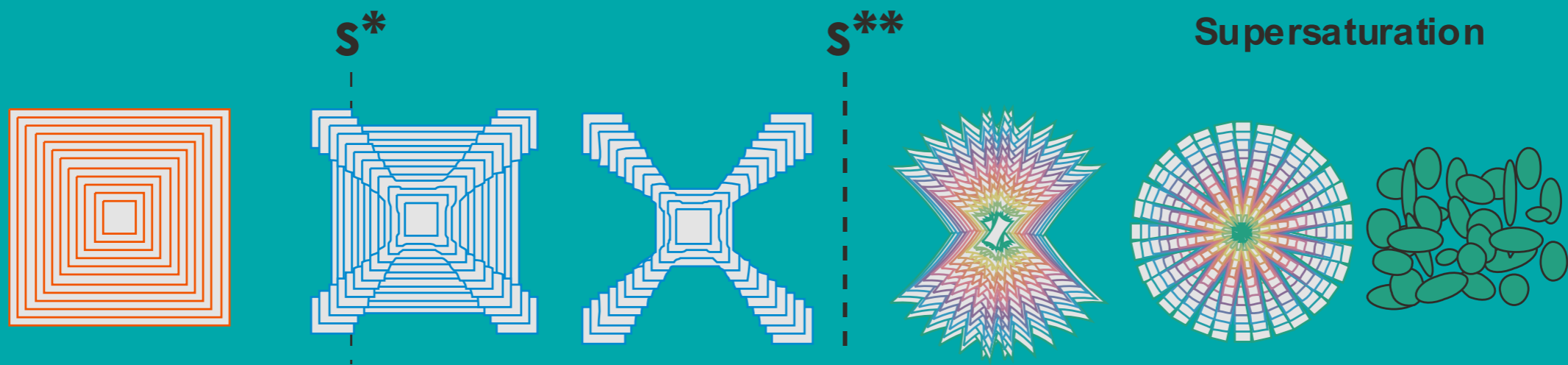
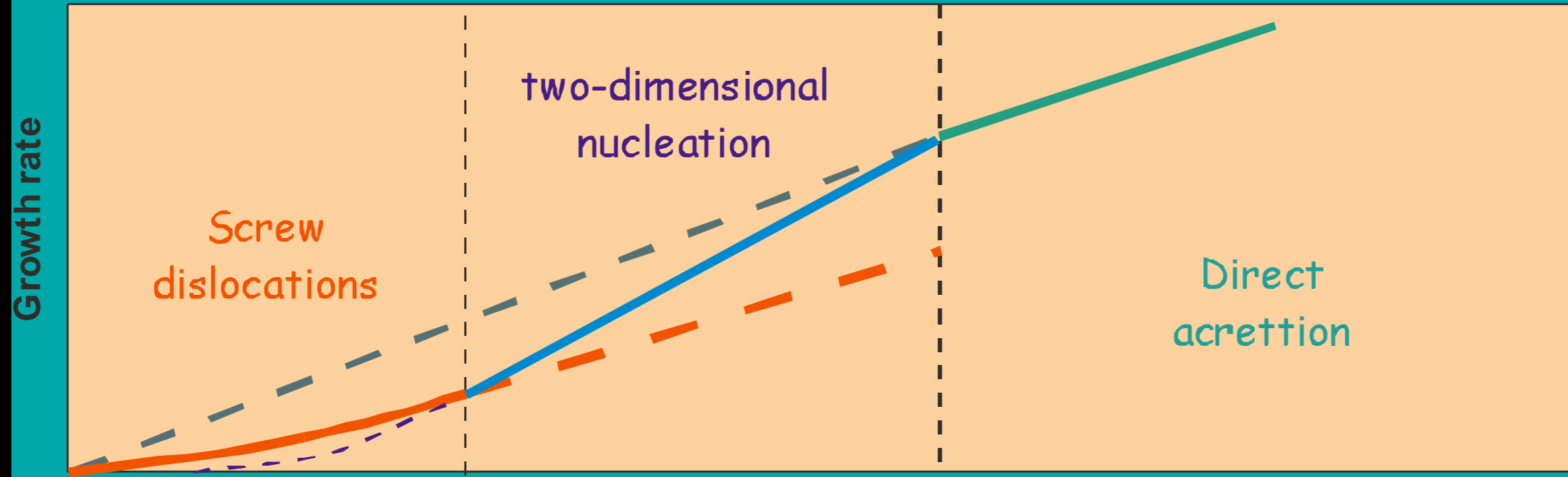




$$r^* = \frac{2\nu\gamma}{kT \ln S}$$

$$\Delta G^* = \frac{16\pi\nu^2\gamma^3}{3[kT \ln S]^2}$$

Growth mechanisms



Morphological output



According to the Boltzmann's law, the probability of a fluctuation of magnitude W is given by : $e^{-\frac{W}{kT}}$. Thus, the probability of a nucleus of size $i+1$ growth units being created from a cluster of size i is: $e^{-\frac{\Delta G_i}{kT}}$, where ΔG_i is the change of free energy associated to the addition of one growth unit to a cluster of size i . As $n\Delta G_i = \Delta G$, then,

$$\frac{N_n}{N_1} = \exp\left(\frac{-\Delta G}{kT}\right)$$

The nucleation frequency J , i.e. The number of nuclei per unit of volume and unit of time that achieve the critical size can be expressed as:

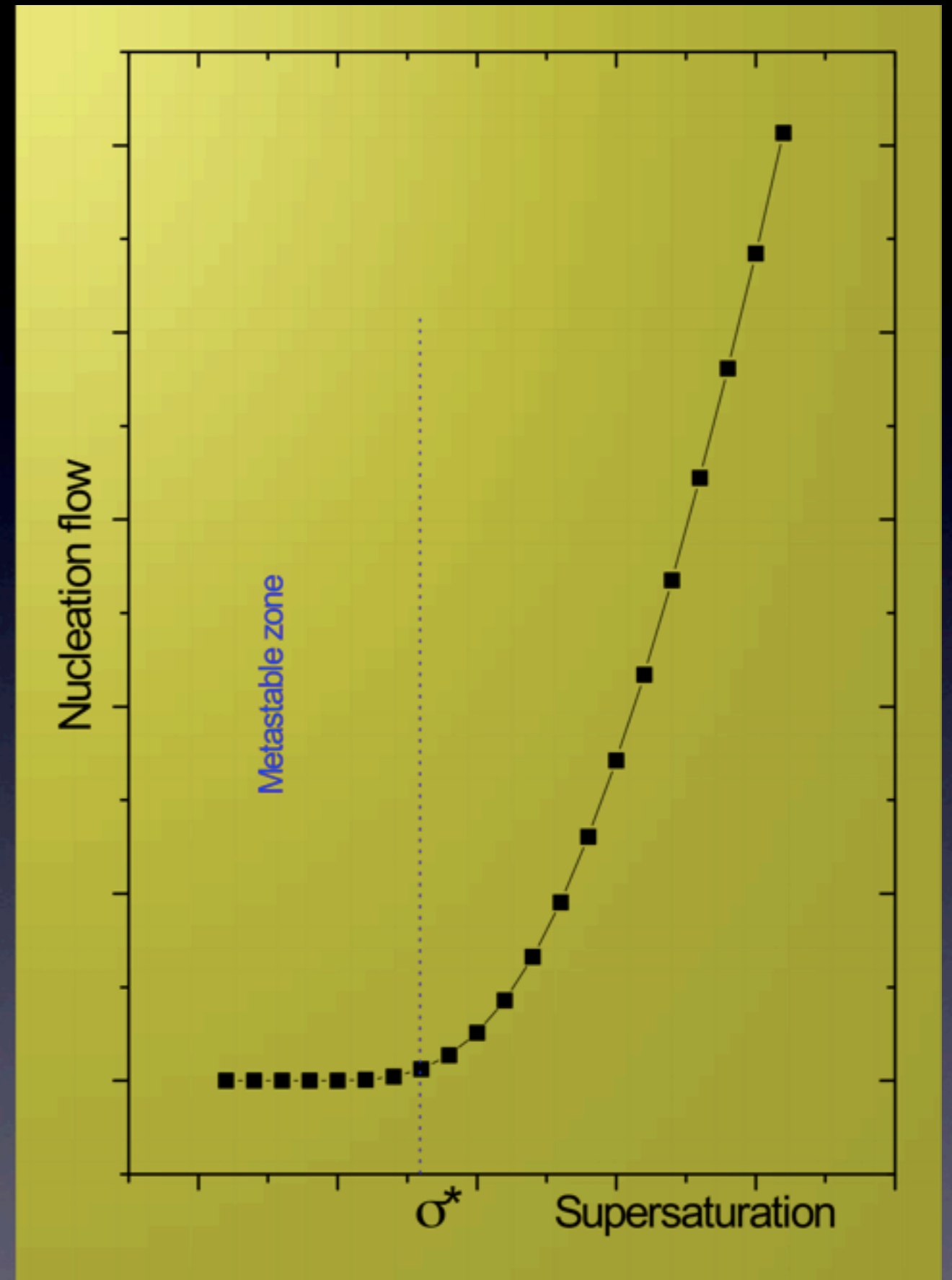
$$J = \kappa_0 \exp\left(\frac{-\Delta G^*}{kT}\right)$$

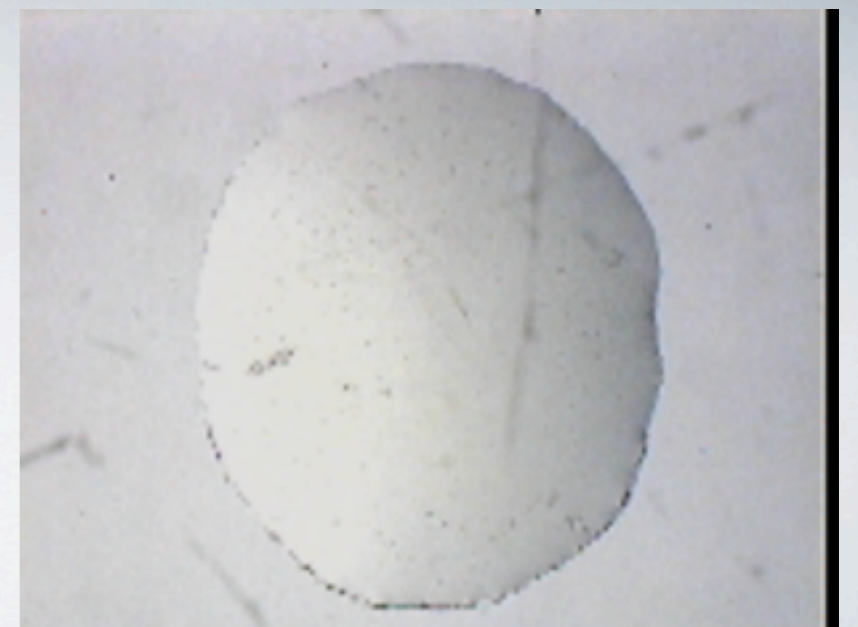
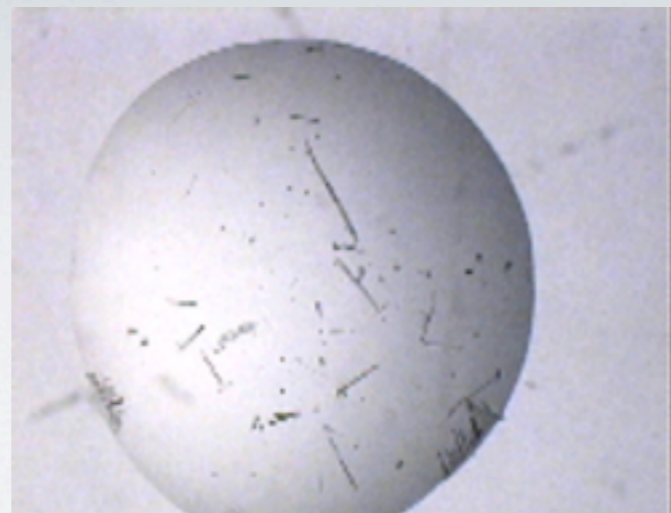
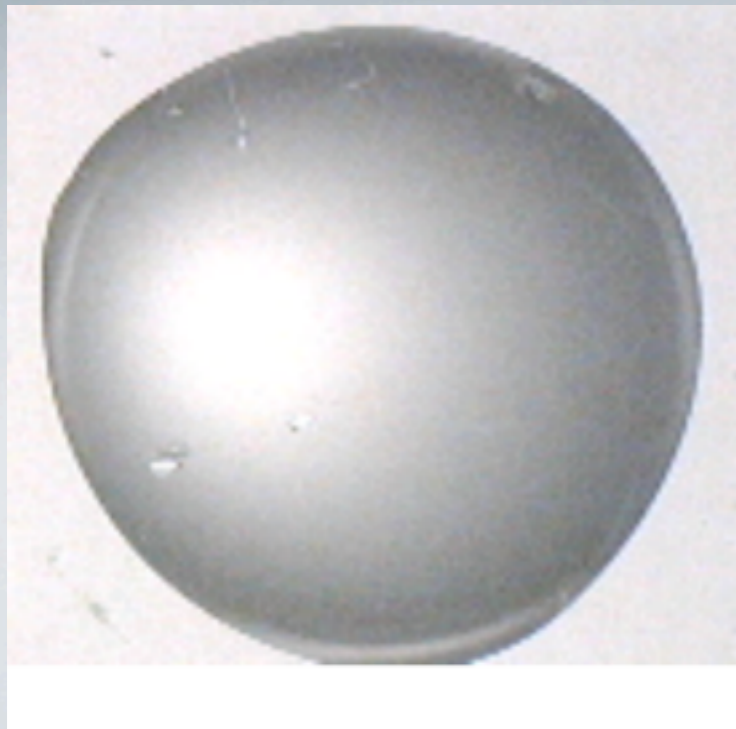
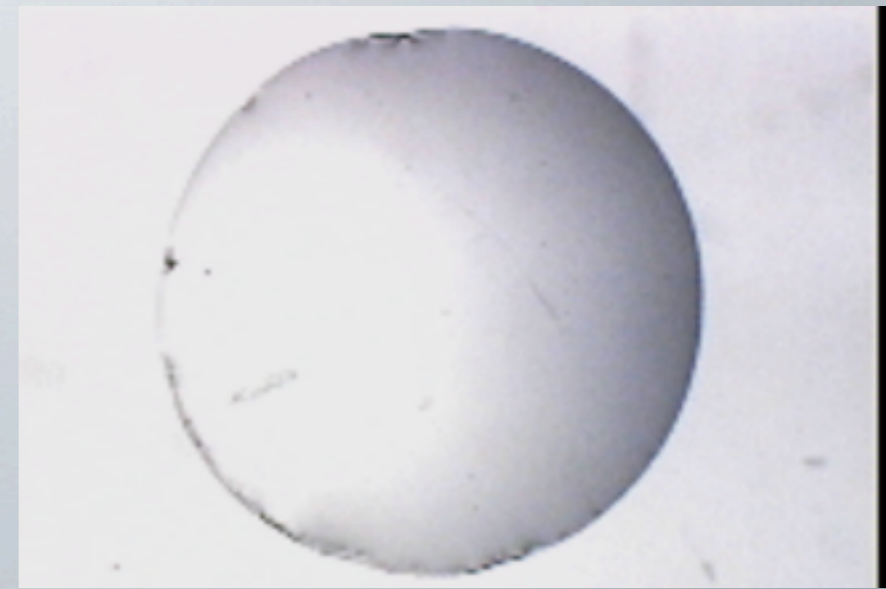
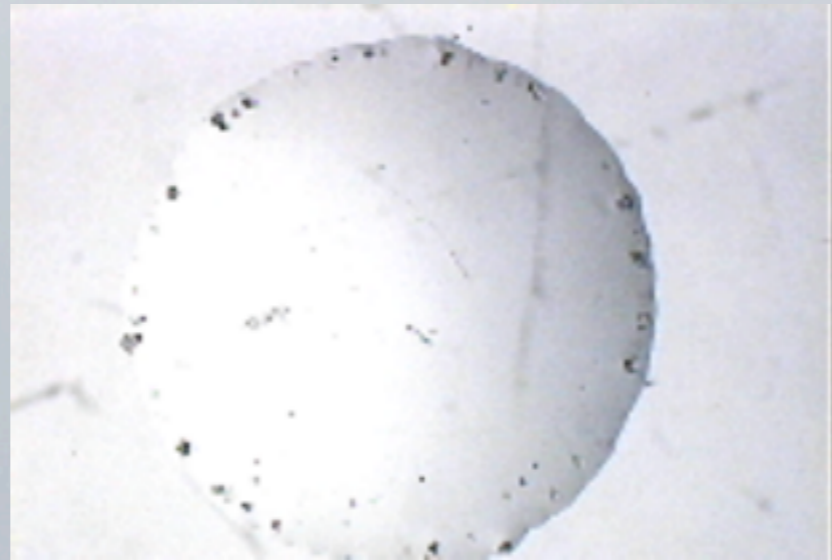
Substituting the value of ΔG^* in the last equation we got:

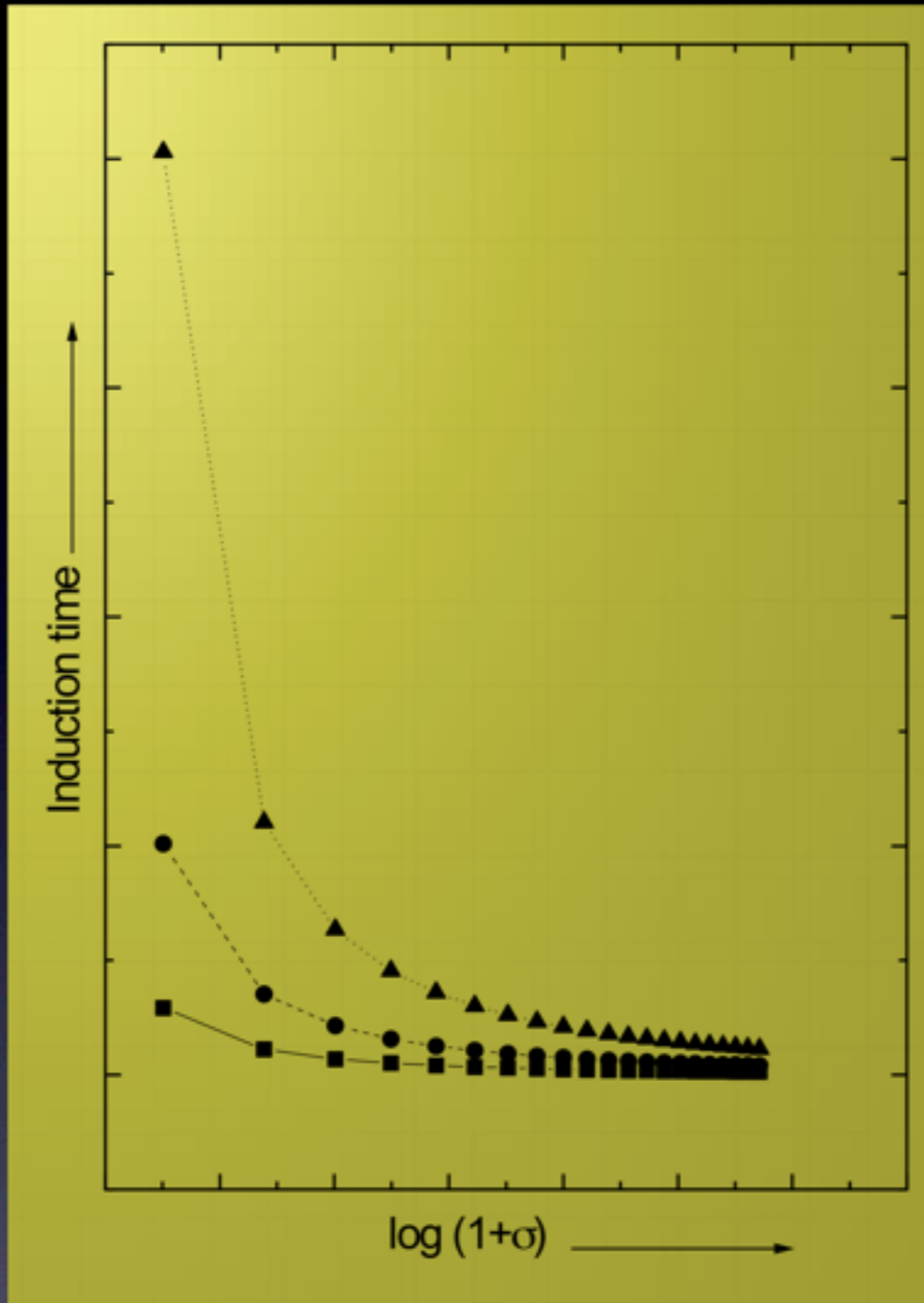
$$J = \kappa_0 \exp\left(-\frac{16\pi v^2 \gamma^3}{3(kT)^3 [\ln S]^2}\right)$$

Nucleation frequency J is defined as the number of stable nuclei forming per unit of time and unit of volumen. It is given by:

$$J = \kappa_0 \exp\left(-\frac{16\pi v^2 \gamma^3}{3(kT)^3 [\ln S]^2}\right)$$







$$t_N = \frac{\kappa^{te}}{J_N} = \kappa_1 \exp\left(\frac{\kappa_2}{T^3 \ln(1 + \sigma)^2}\right)$$

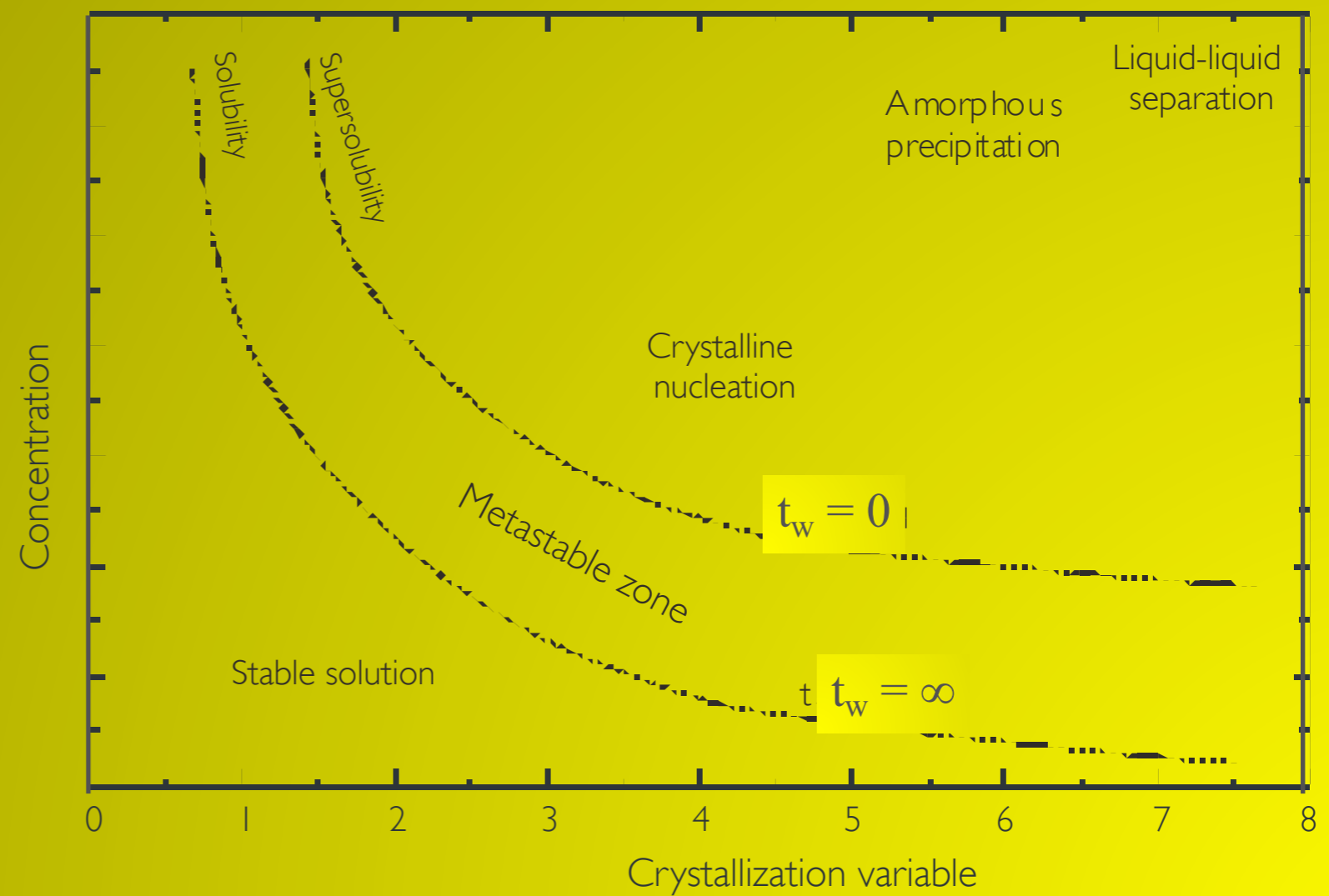
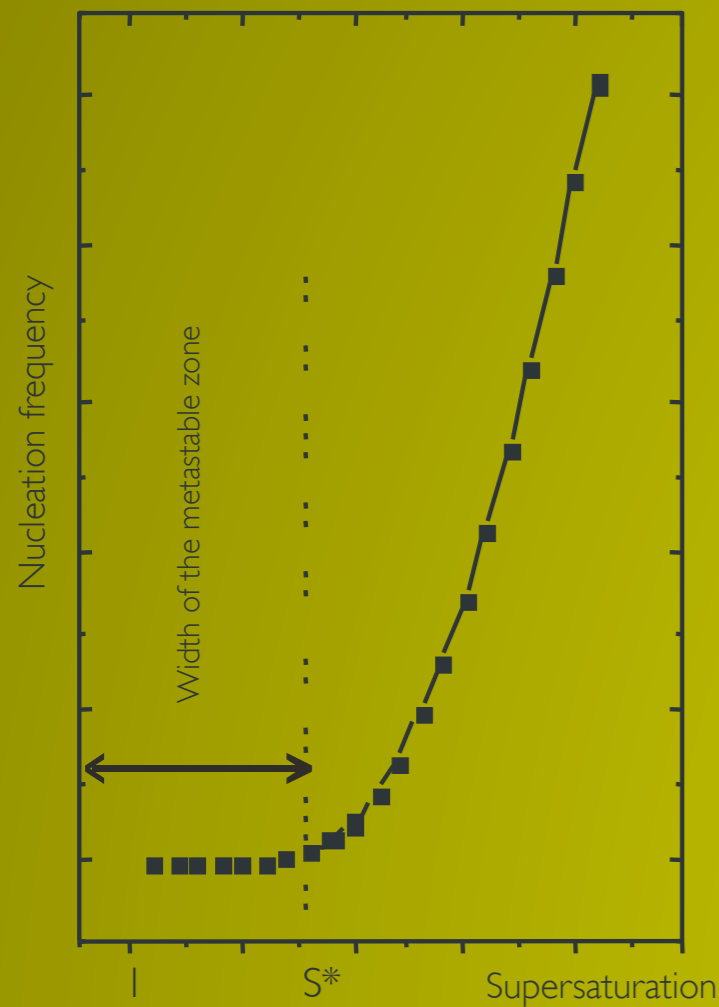
The induction time is the reverse of the nucleation flow and is the summation of three factors:

$$t_n = t_d + t_{n^*} + t_g$$

The first is the time required to get a stationary distribution of size of precritical size, the second, the waiting time to obtain clusters of a critical size and the third one, is the waiting time for a stable cluster to reach the size to be detectable. This last parameter depends strongly of the experimental technique used to detect nucleation.

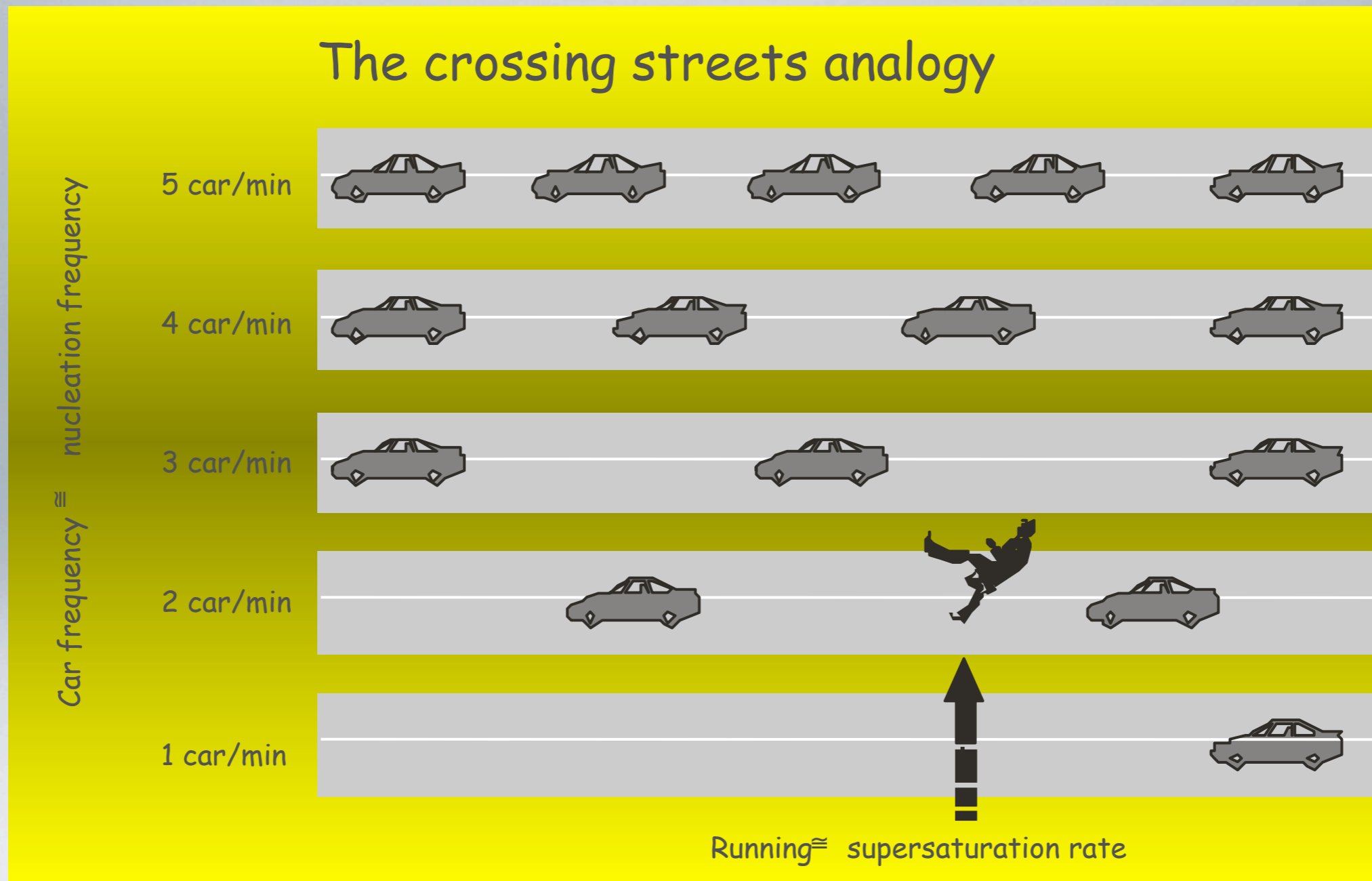
$$\tau = 1/J$$

Nucleation is a probabilistic phenomenon

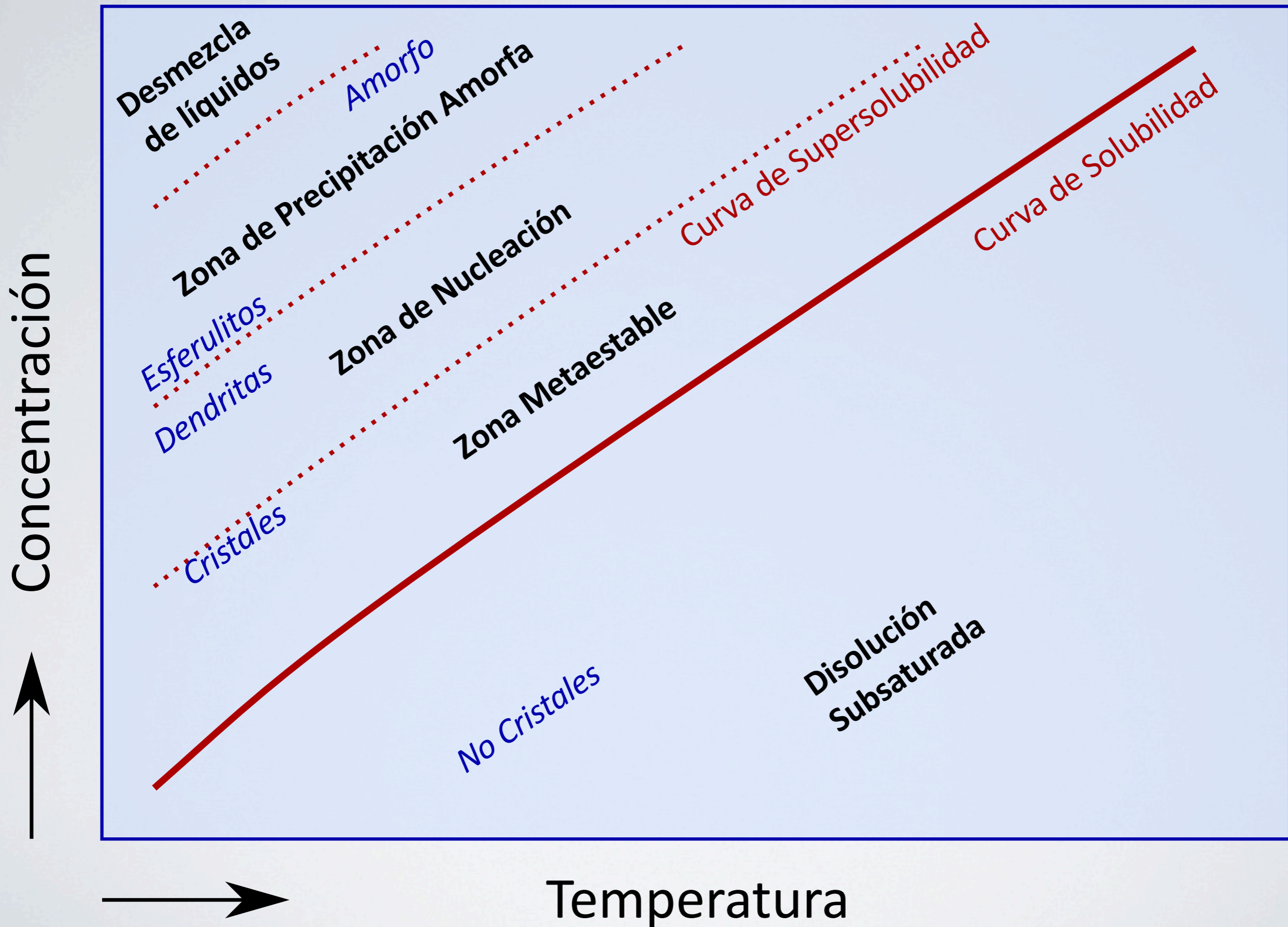


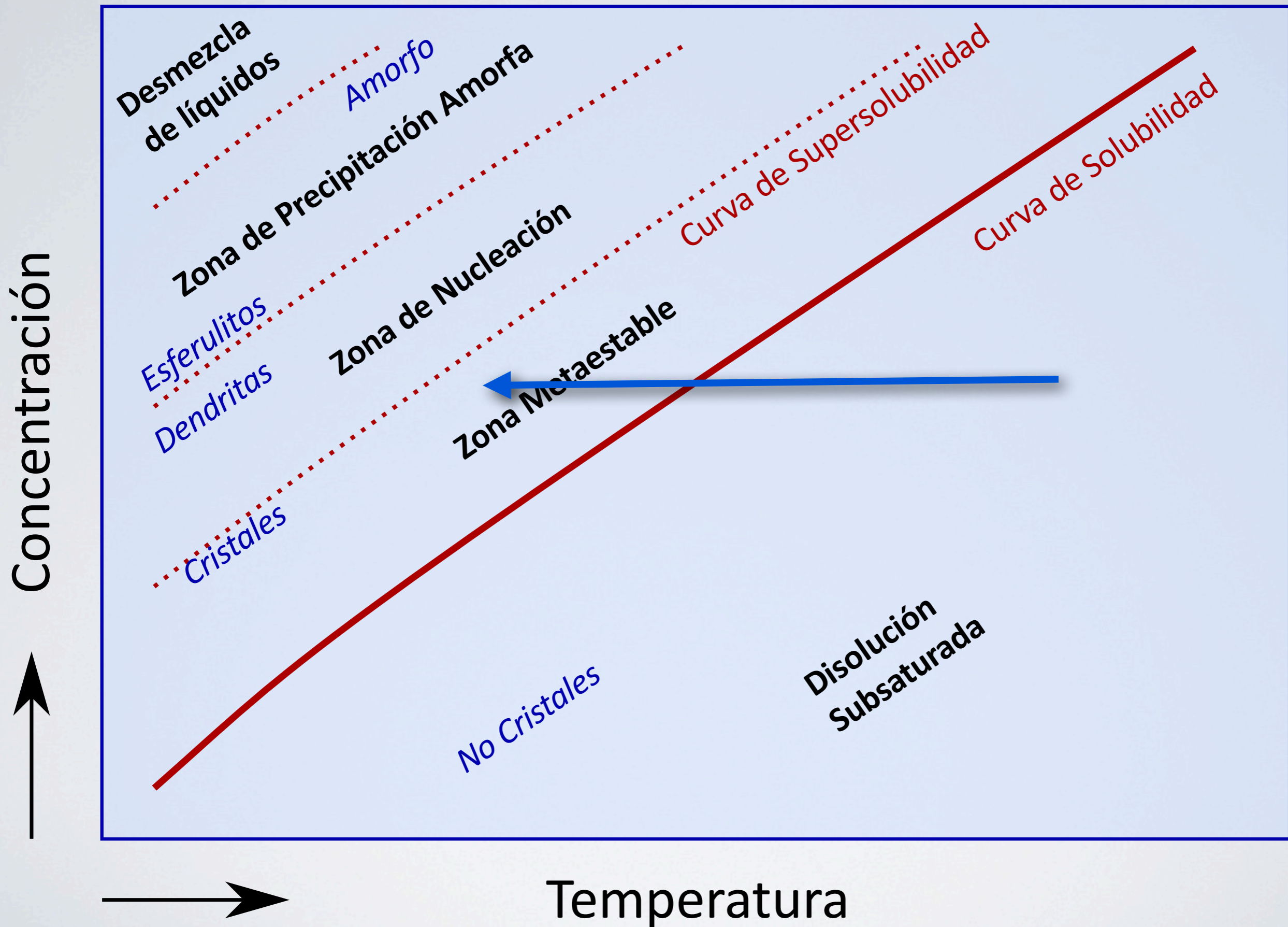
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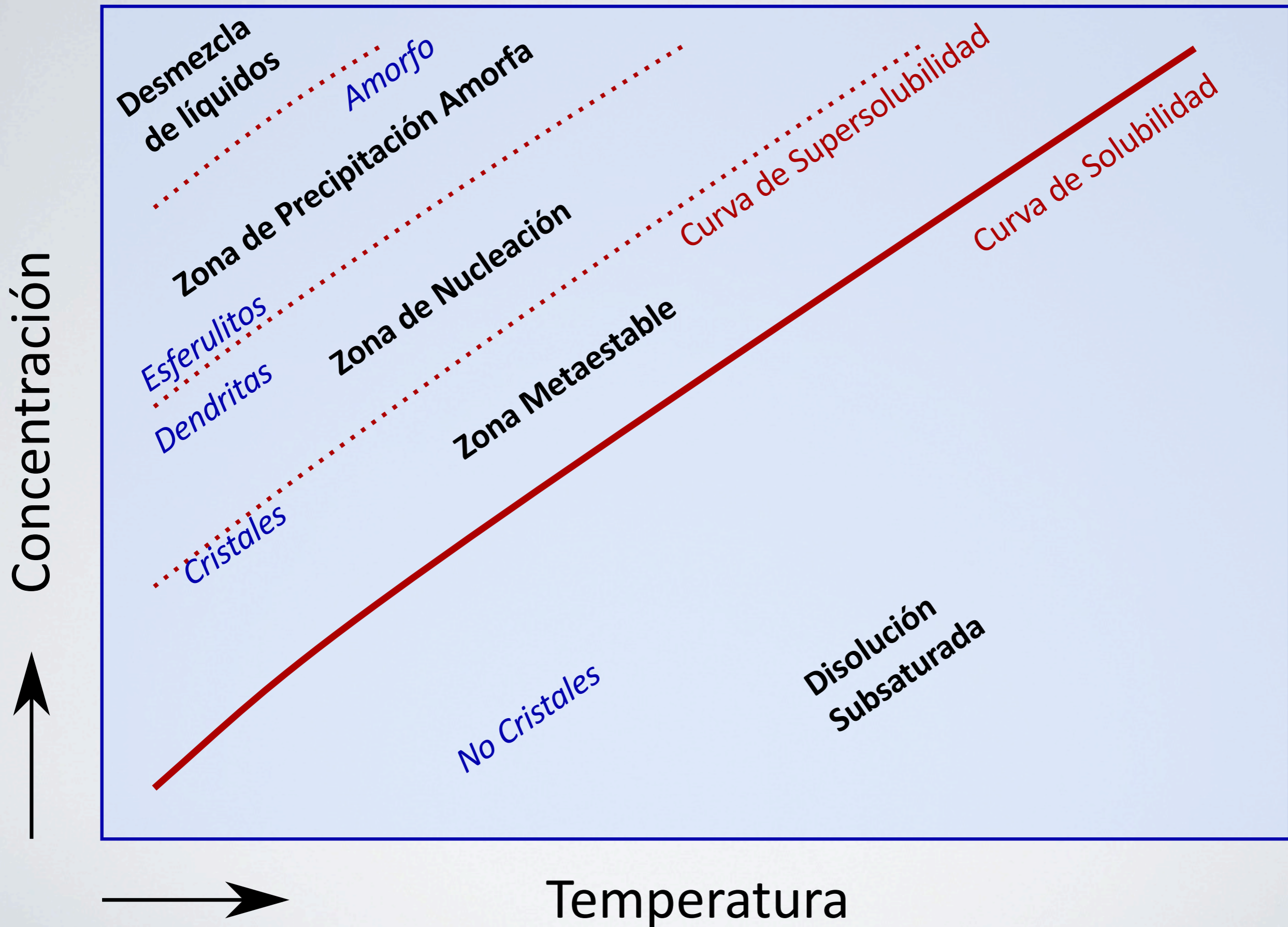
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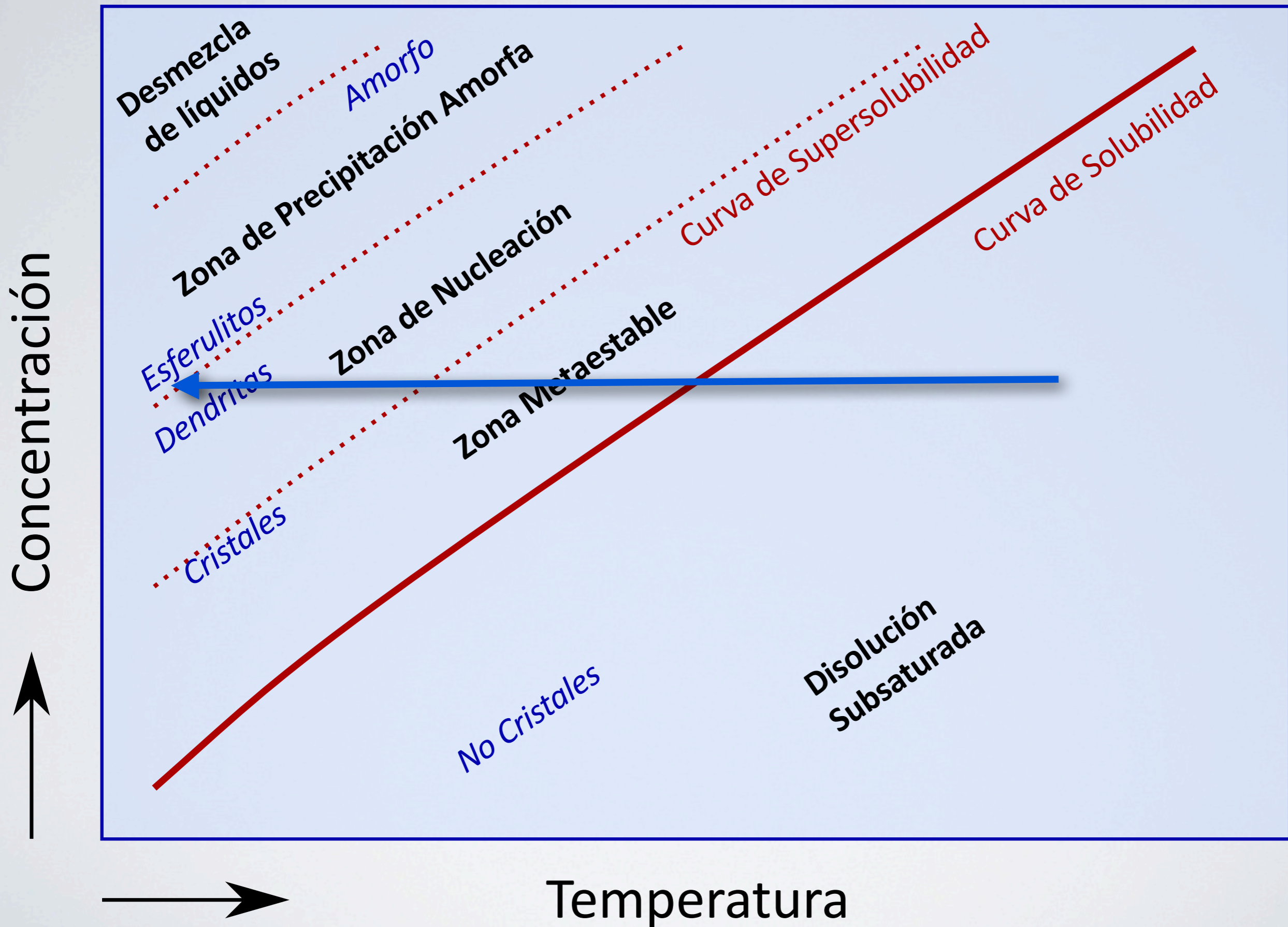


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Nucleation

Homogeneous Nucleation

Spontaneously in the bulk of pure solution

Primary Nucleation

Heterogeneous Nucleation

Induced by surfaces other than the forming crystals

Secondary Nucleation

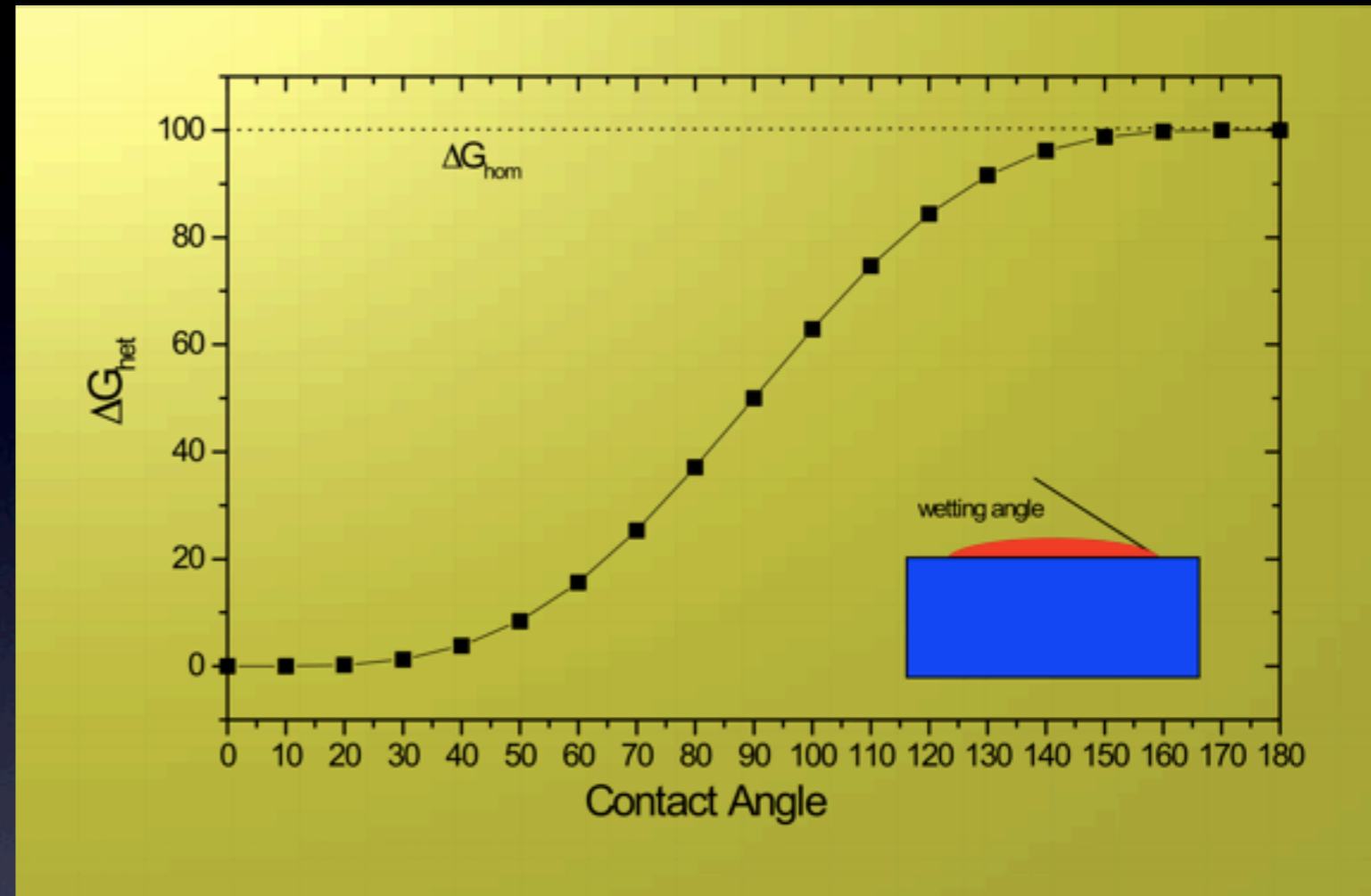
Induced by the forming crystals

In most real systems, nucleation is heterogeneous

Heterogeneous nucleation

$$\Delta G_{\text{het}} = \Delta G_{\text{hom}} \left(\frac{1}{2} - \frac{3}{4} \cos \alpha + \frac{1}{4} \cos^3 \alpha \right)$$

Seeding:
The crystal is used as substrate



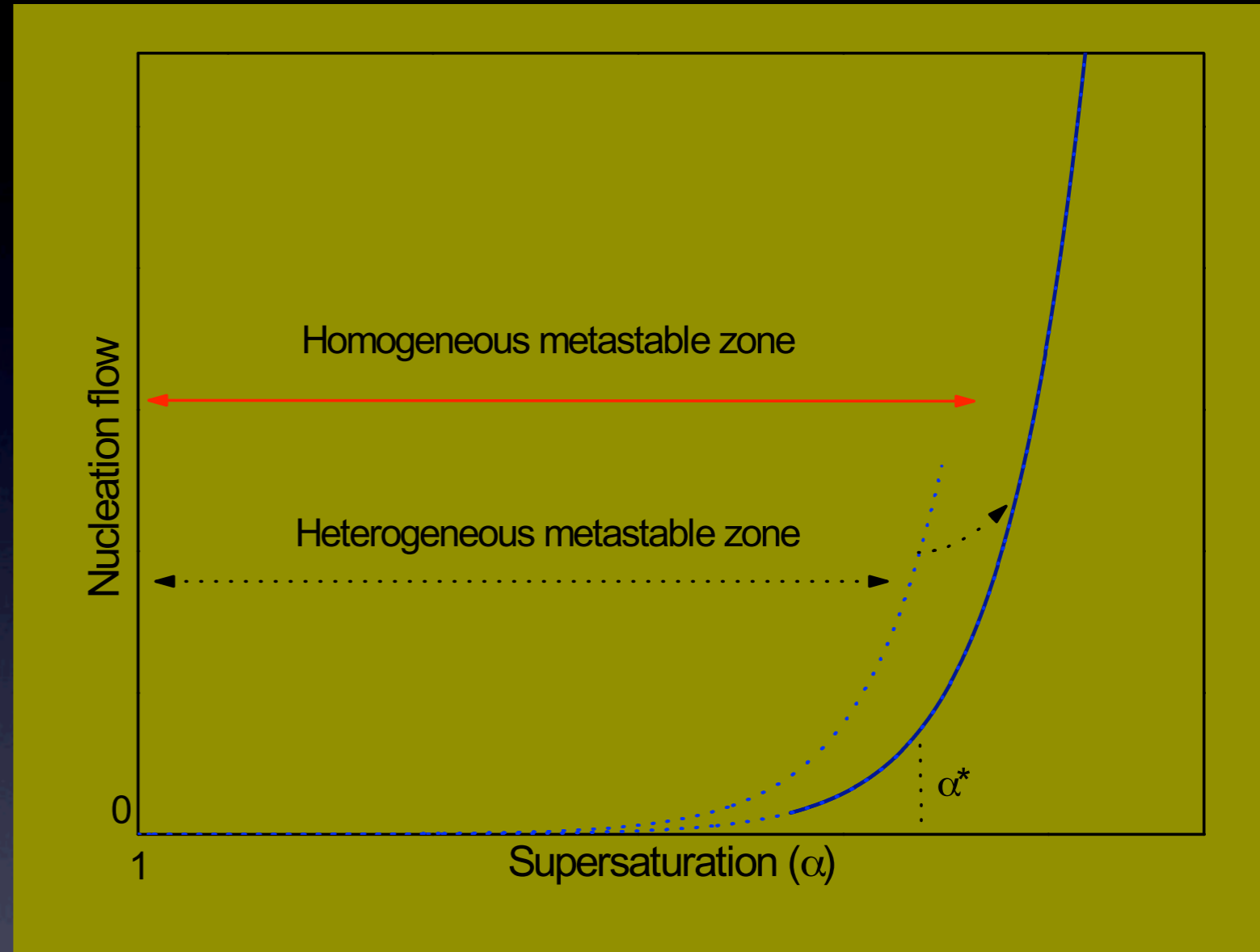
If we plot the above expression for a given value of ΔG_{hom} we found that if the nucleus wet the substrate ($\alpha = 180$), then $\Delta G_{\text{het}} = \Delta G_{\text{hom}}$; if $\alpha = 90$, $\Delta G_{\text{het}} = \frac{1}{2} \Delta G_{\text{hom}}$. Smaller the value of α , smaller the value of the activation energy for nucleation and it tends to zero for $\alpha = 0$. In general, any form of nucleation takes place by action of a solid surface composition different from that of the compound that crystallize is called heterogeneous nucleation.

http://www.dailymotion.com/video/xacduc_homogeneous-nucleation_school

Heterogeneous nucleation

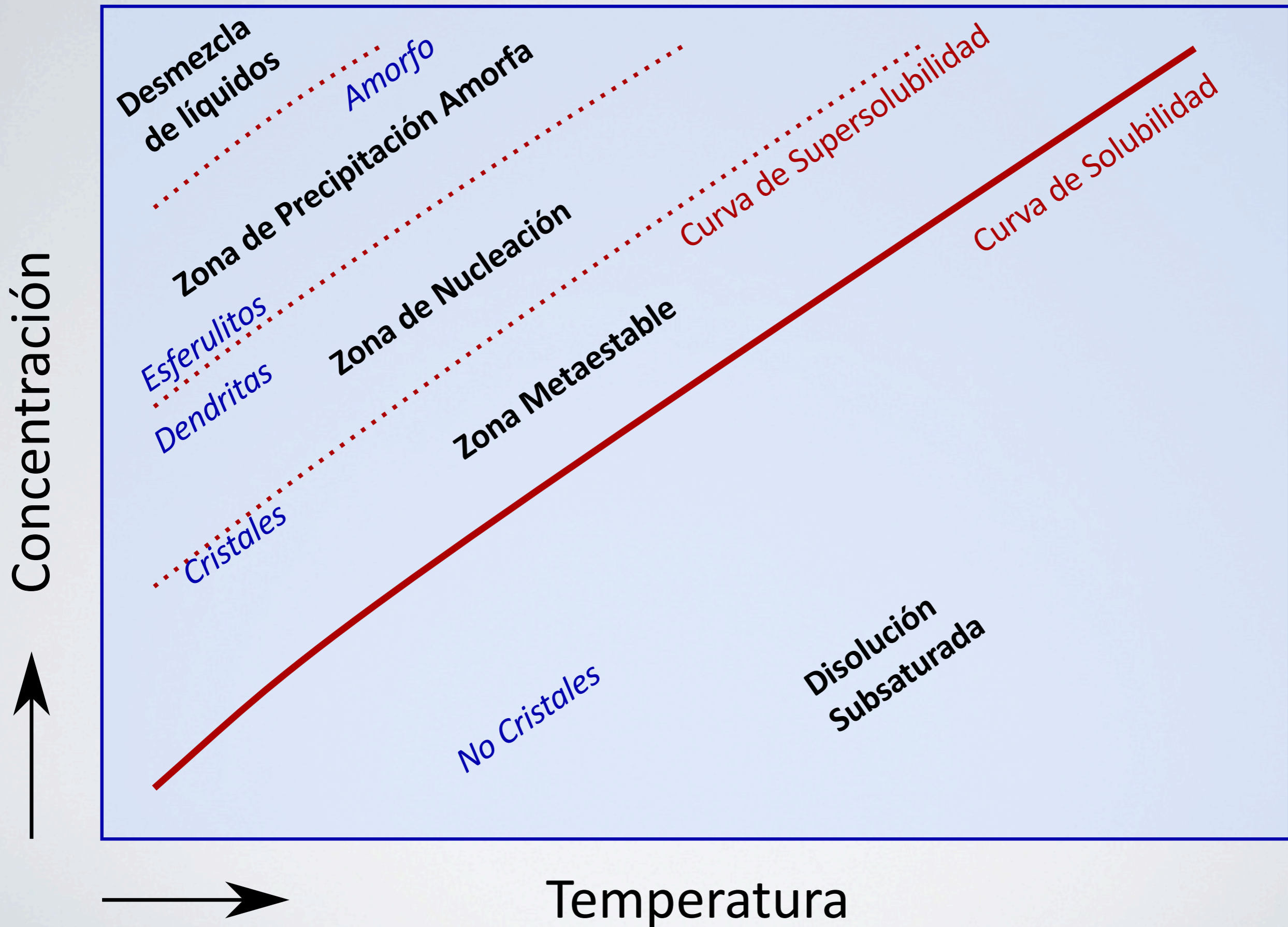
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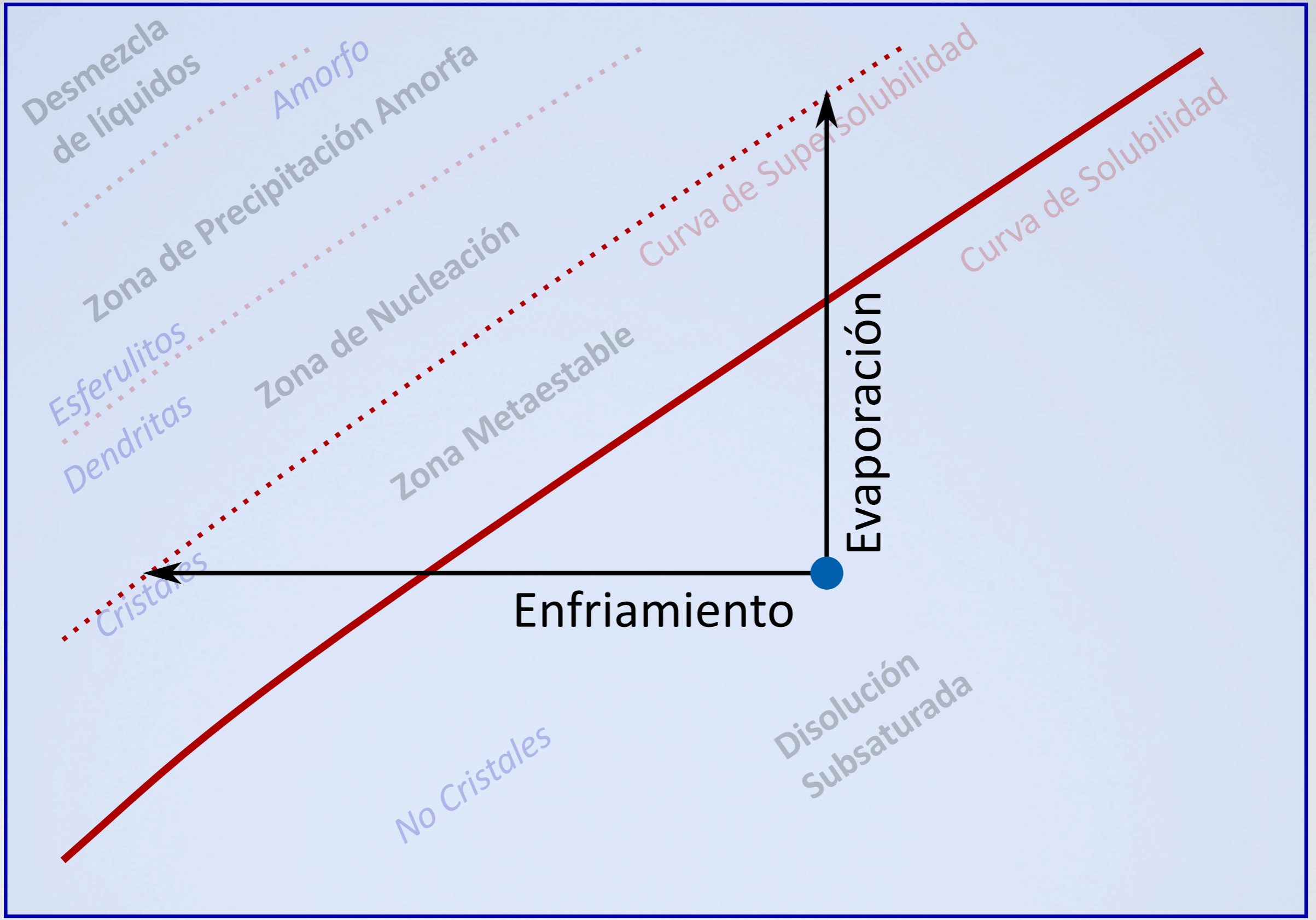
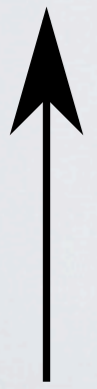


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Concentración

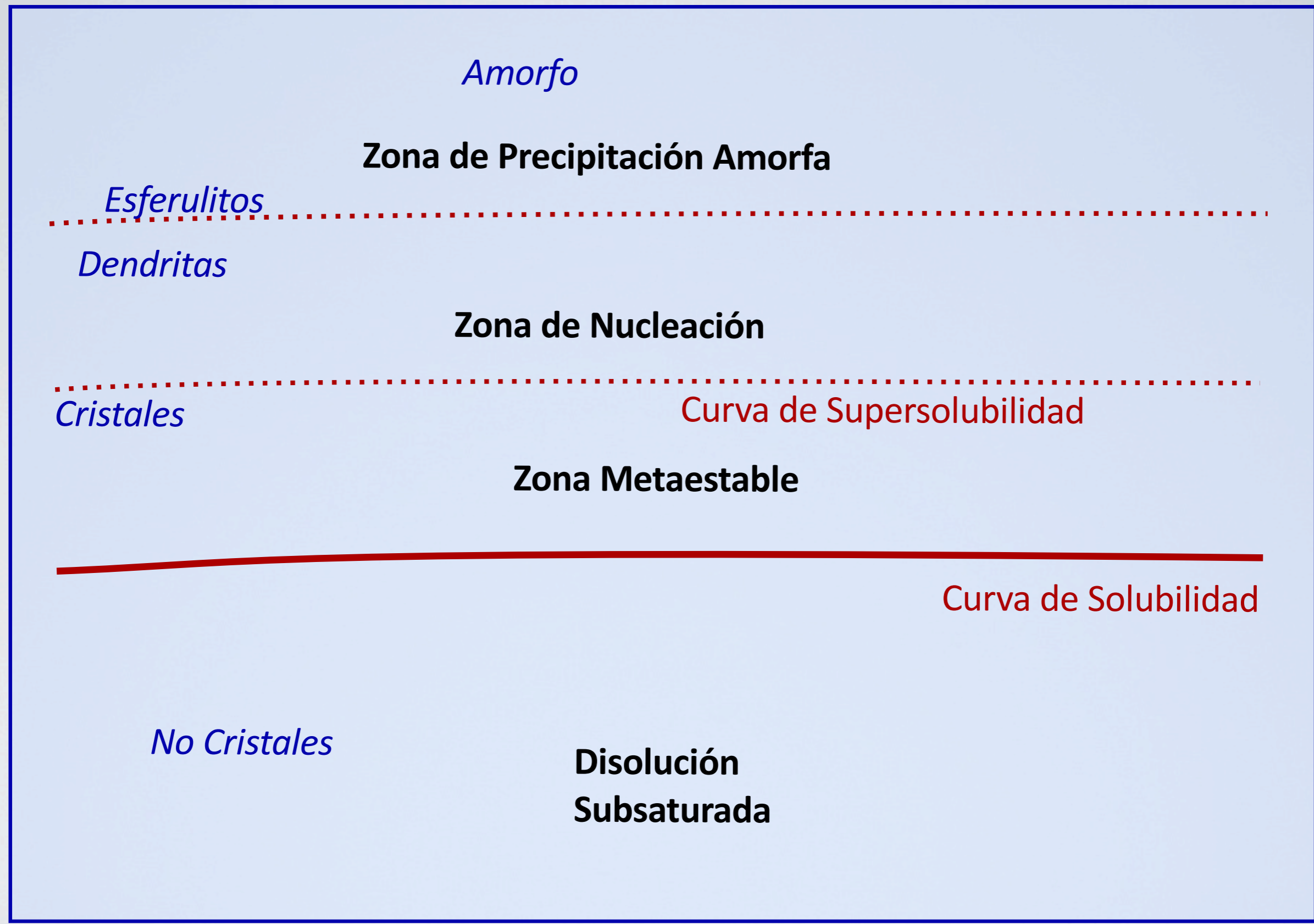
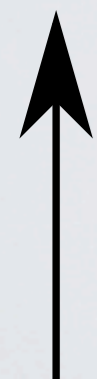


Enfriamiento

Evaporación

Temperatura

Concentración



Amorfo

Zona de Precipitación Amorfa

Esferulitos

Dendritas

Zona de Nucleación

Cristales

Curva de Supersolubilidad

Zona Metaestable

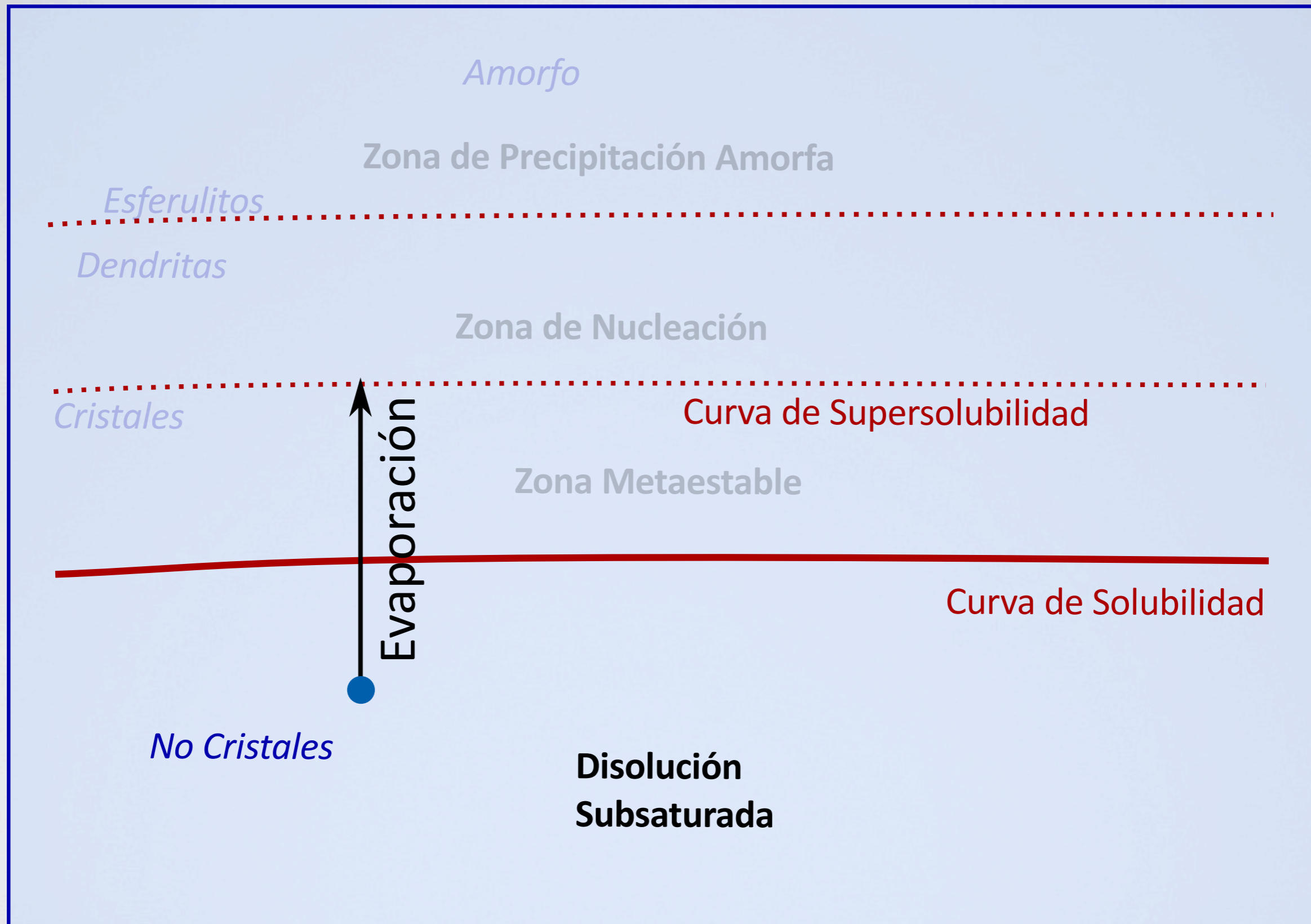
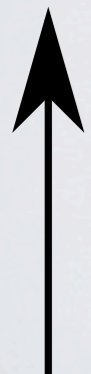
Curva de Solubilidad

No Cristales

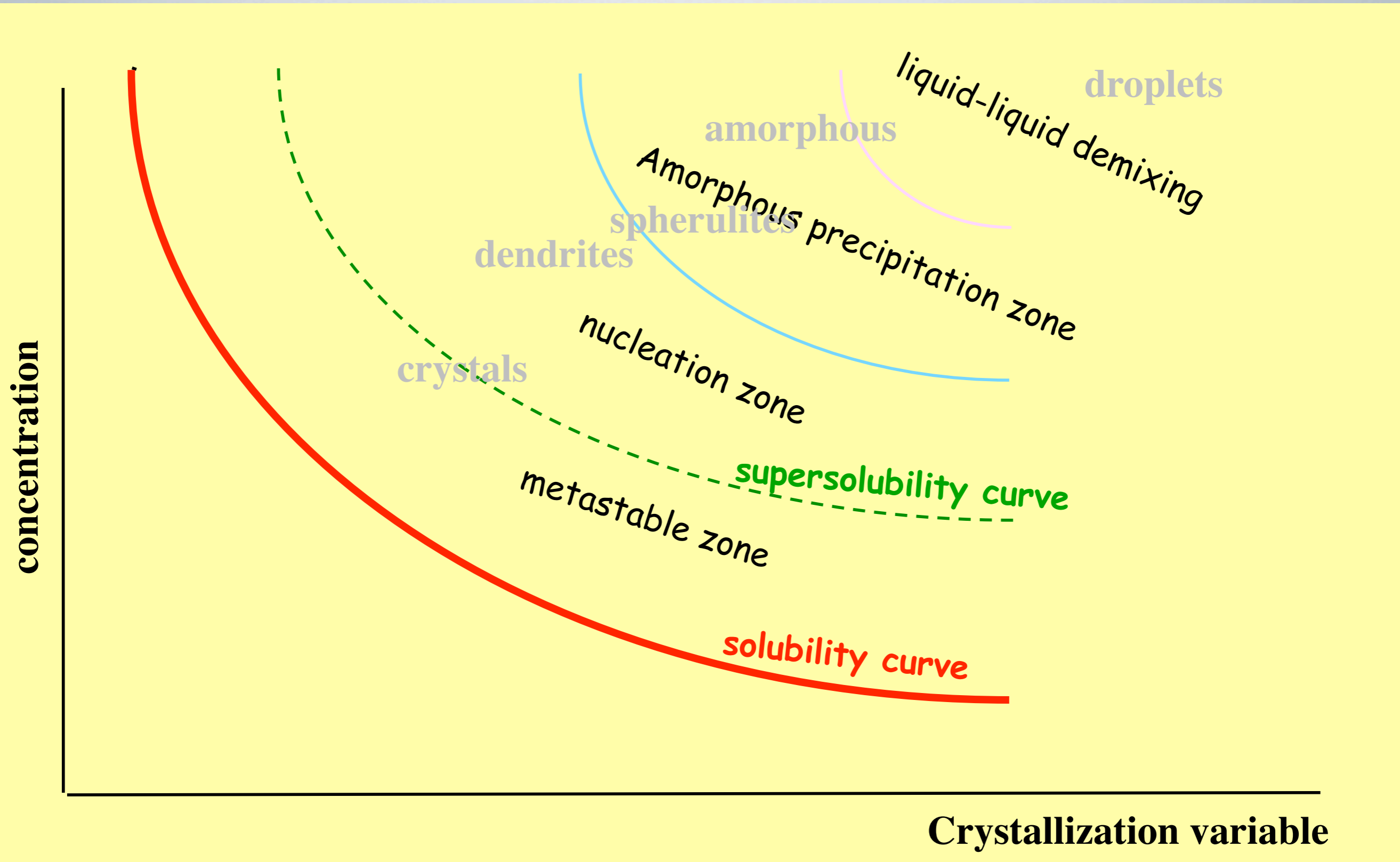
**Disolución
Subsaturada**

Temperatura

Concentración

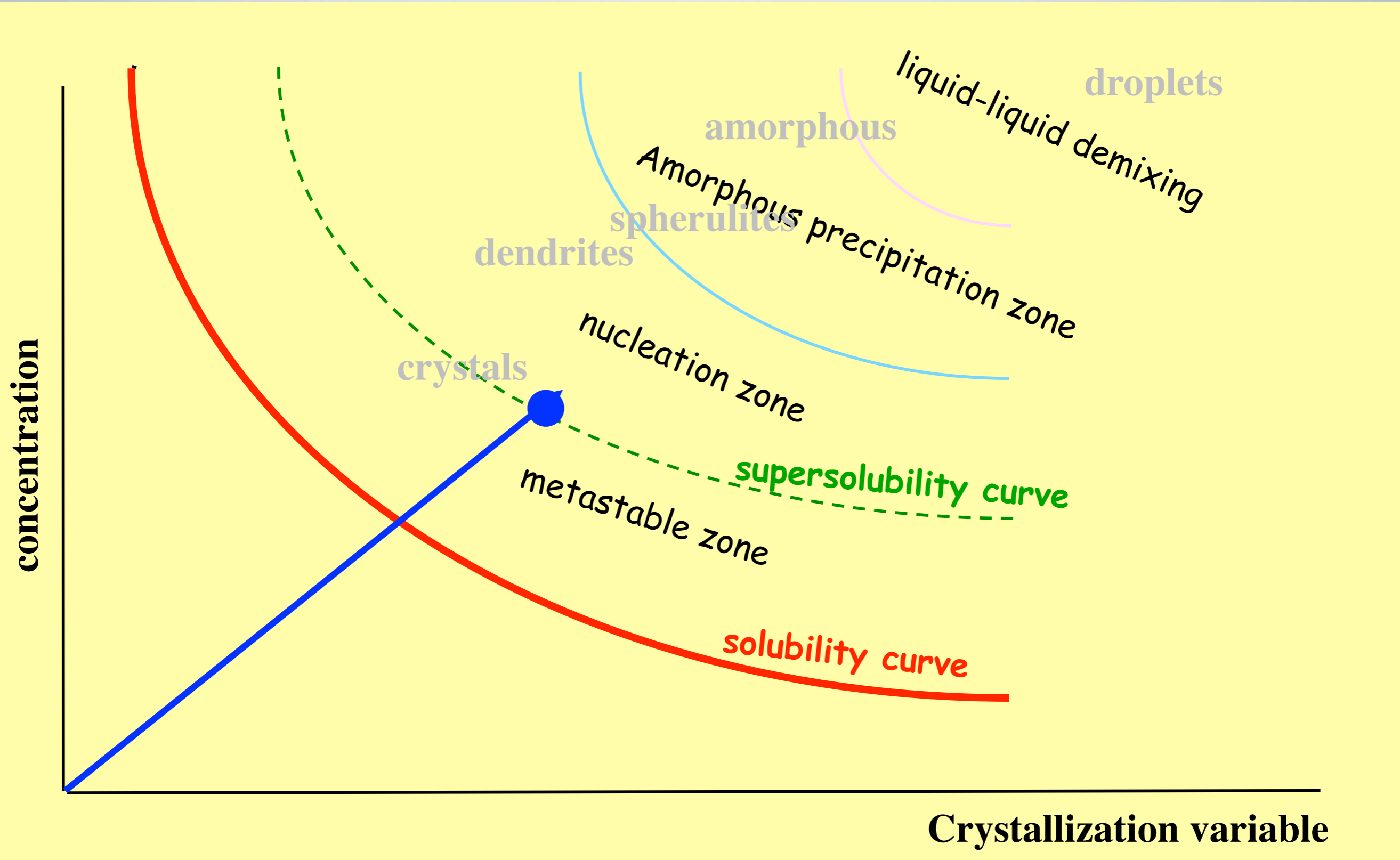


Temperatura



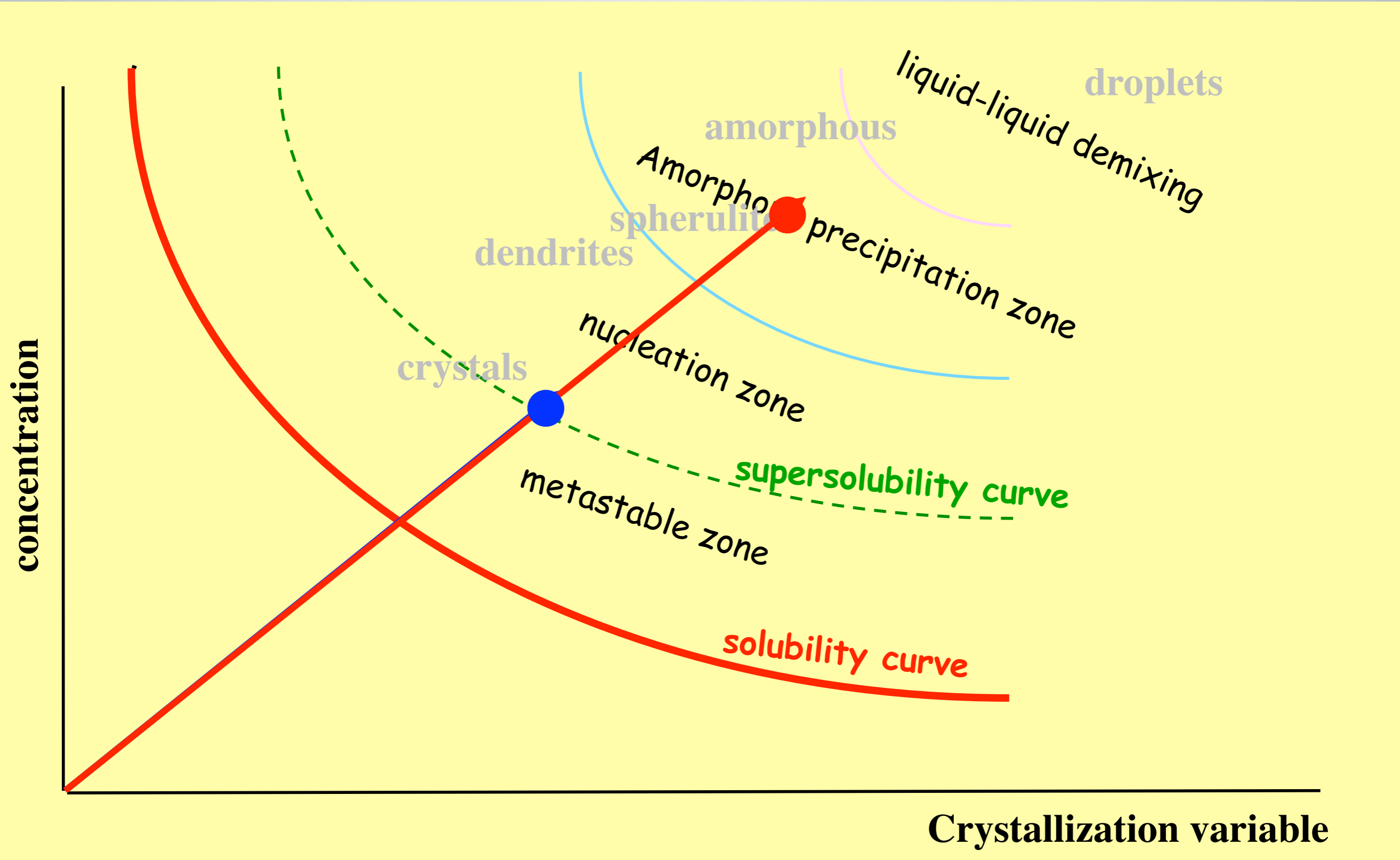
For the same path in the solubility diagram (i.e., for the same chemistry), the result of a crystallization experiment may vary drastically as a function of the rate of development of supersaturation

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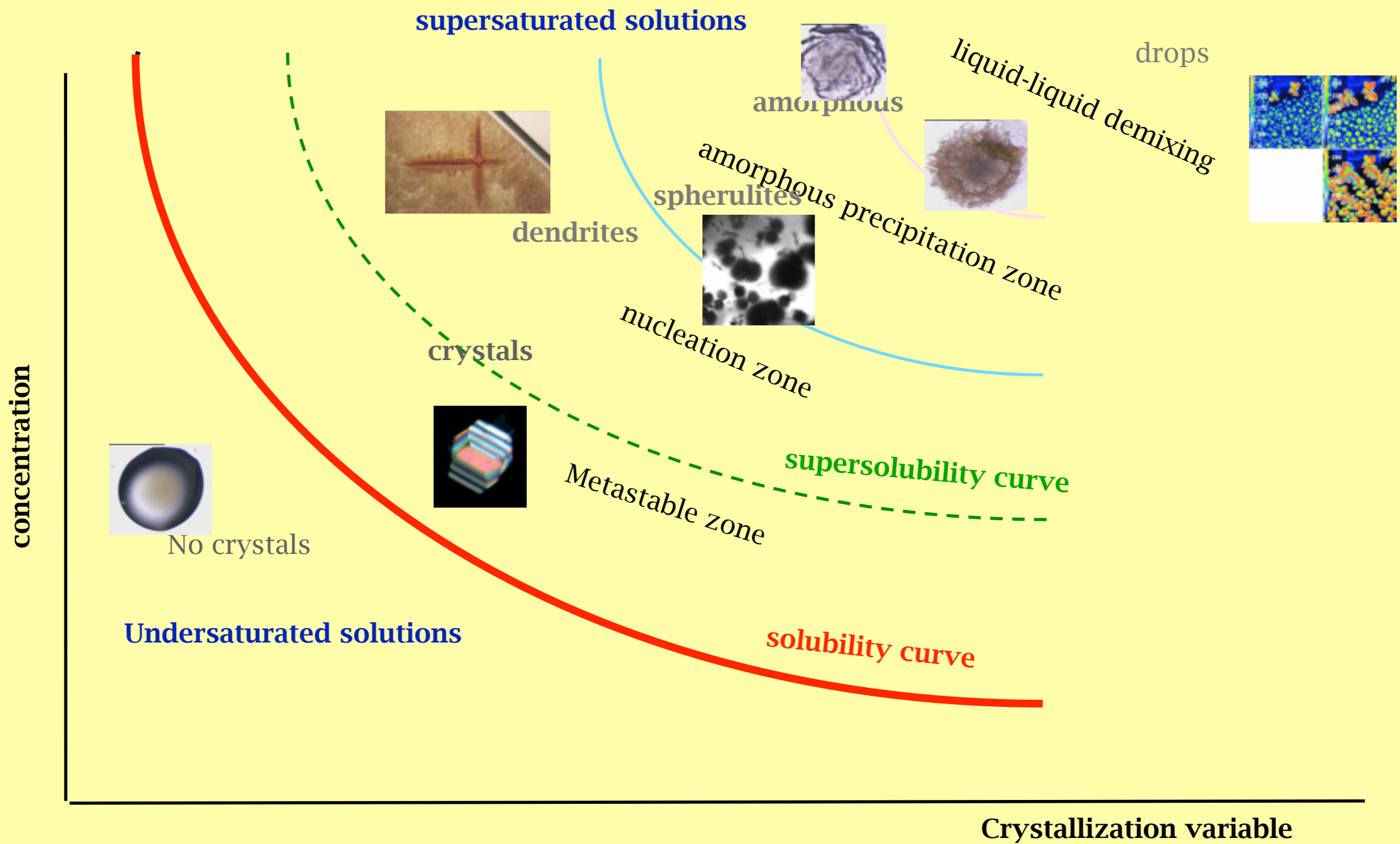
supersaturated solutions

concentration

Undersaturated solutions

Crystallization variable

This diagram represents the zones for the different states of the solute (dissolved, solid or liquid) for a range of solute concentration as a function of a crystallisation variable (for example, concentration of solubility reductor, pH, temperature, etc) all other variables being kept constant.



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